### PRELIMINARY ASSESSMENT/ VISUAL SITE INSPECTION

### DOW CHEMICAL COMPANY HANGING ROCK PLANT IRONTON, OHIO OHD 039 128 913

### Prepared for

### U.S. Environmental Protection Agency Waste, Pesticides, and Toxics Division Chicago, IL 60604

EPA Region : 5

Site No. : OHD 039 128 913

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EPA Work Assignment Manager : Allen Wojtas

Telephone No. : (312) 886-4448
Prepared by : Tetra Tech EM Inc.

(Stan Lynn)

Tetra Tech Project Lead : Shin Ahn

Telephone No. : (312) 856-8700

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### **EXECUTIVE SUMMARY**

Tetra Tech EM Inc. (Tetra Tech) performed a preliminary assessment and visual site inspection (PA/VSI) to identify and assess the existence and likelihood of releases from solid waste management units (SWMU) and other areas of concern (AOC) at the Dow Chemical Company Hanging Rock Plant (Dow) facility in Ironton, Ohio. This summary highlights the results of the PA/VSI and the potential for releases of hazardous wastes or hazardous constituents from SWMUs and AOCs identified.

The Dow facility is a polymeric bead and foam manufacturer in Lawrence County, Ohio, located about 4 miles northwest of Ironton, Ohio. The facility employs about 100 people and consists of three plants including a Styron plant, a Styrofoam plant, and an Ethafoam plant, which produce intermediate polymeric products used or combined with other raw materials off site by other companies to manufacture finished products. Dow began facility operations in 1957 at the Styrofoam plant. Raw materials used in current product manufacture include liquid styrene, ethylbenzene, acrylonitrile, polyethylene, various catalysts and blowing agents, and butadiene rubber. Information on past land uses, owners, and operators is unknown. The facility is currently a large-quantity generator of hazardous waste.

The primary sources of wastes generated at the facility result from (1) cross-contamination of product and heat transfer fluids, (2) process sampling, (3) residuals from process upsets and cleaning, and (4) condensate collection in the process byproduct stream. The majority of the wastes generated are characteristic hazardous wastes (ignitable; D001 and D018). These wastes include partially polymerized wastes, styrene, ethylbenzene, rubber, acrylonitrile, contaminated solids such as gloves, shoes, rags and process feed filter, and styrene/ethylbenzene/Dowtherm/dirt mixtures. The nonhazardous wastes which may contain some hazardous constituents include wastewater, scrap waste paper, wood, foam, and off-specification products.

The PA/VSI identified the following 40 SWMUs and no AOCs at the facility.

Solid Waste Management Units

- 1. Former Flaring Pad
- 2. Former Waste Pile
- 3. Former Hazardous Waste Storage Areas Styron Plant

### Solid Waste Management Units (Continued)

- 4. Former Hazardous Waste Storage Area
- 5. Hazardous Waste Storage Area
- 6. Hazardous Waste Container Loading Area
- 7. Former Road Side Staging Area
- 8. Former Waste Fuel Storage Tanks
- 9. Hazardous Waste Fuel Storage Tank
- 10. Process Boilers R1 and R3
- 11. Satellite Accumulation Area Ethafoam Plant
- 12. Former Methylene Chloride Cleaning Tank
- 13. Outdoor Off-Specification Product Storage Area
- 14. Indoor Off-Specification Product Storage Area
- 15. Two-Section Septic Tank System
- 16. Solid Waste Dumpsters
- 17. Storm Water Drainage System
- 18. Drainage Ditch to Big Thief Creek
- 19. Drainage Ditch to North
- 20. Pellet Car Washing Area and Sump
- 21. Forklift Washing Area and Sump
- 22. Evaporative Cooling Tower Styron Plant
- 23. Former Evaporative Cooling Towers Ethafoam Plant
- 24. Process Sewer System
- 25-28. Former Wastewater Treatment System
- 29. Former Used Filter Sand Pile
- 30. Former Well Water Treatment Backflush Sump
- 31. Former Fire Pond
- 32. Former Aerated Skimmer Basin
- 33. Dowtherm Satellite Accumulation Areas
- 34. Dike and Sump System for Runoff and Spill Collection
- 35. Recycle Styrofoam Cooling Bath
- 36. Former 250-Gallon Pressurized Storage Tanks
- 37. Fire Protection Collection Basin
- 38-40. Wastewater Treatment System

Four SWMUs, including the Satellite Accumulation Area – Ethafoam Plant (SWMU 11), the Storm Water Drainage System (SWMU 17), the Drainage Ditch to Big Thief Creek (SWMU 18), the Former Used Filter Sand Pile (SWMU 29), and the Former 250-Gallon Pressurized Storage Tanks (SWMU 36), were identified during the VSI as potential sources of soil contamination. Tetra Tech identified cracks and staining on the concrete pad in the Satellite Accumulation Area – Ethafoam Plant (SWMU 11). Tetra Tech recommends filling the cracks in the pad to reduce the potential for release to on-site soils. In addition, some of the ditches in the Storm Water Drainage System (SWMU 17) are unlined, and storm water flowing through the ditches could contain hazardous constituents. Tetra Tech recommends

collecting soil samples from the unlined portions of the ditches to determine if soil has been impacted. The ditches should also be lined with concrete to reduce the potential for release to on-site soil. Tetra Tech recommends collecting soil samples from the Drainage Ditch to Big Thief Creek (SWMU 18) to determine if past releases from the Former Aerated Skimmer Basin (SWMU 32) have impacted the drainage ditch. Tetra Tech also recommends collecting soil samples in the vicinity of the Former Used Filter Sand Pile (SWMU 29) because there is no documentation regarding closure of this unit and filter sand was stored on the ground. The filter sand was used to filter process water and may have contained hazardous constituents. Finally, Tetra Tech recommends removing and properly disposing of the contents of the two Former 250-Gallon Pressurized Storage Tanks (SWMU 36). During the VSI, the tanks contained solid polymerized styrene. Facility representatives did not know how long the tanks had stored this material.

The potential for facility activities at all other SWMUs to impact on-site soil is low. All units either have adequate release controls, no history of documented releases, stored nonhazardous materials, or are no longer active. The potential for facility activities at all SWMUs to impact groundwater is low because the facility is underlain by a clay layer that may retard flow into the sand and gravel aquifer below the clay layer. The majority of the population in Ironton, Ohio, obtains drinking water from a municipal wellfield located about 33 miles upstream of the facility in the Ohio River flood plain.

Currently, all SWMUs have a low potential for release to nearby surface water bodies because process and septic water and storm water runoff from the facility are treated in the Wastewater Treatment System (SWMUs 38-40) before discharge to the Drainage Ditch to Big Thief Creek (SWMU 18), which eventually flows into the Ohio River. The facility also has four National Pollutant Discharge Elimination System (NPDES) permitted outfalls to the drainage ditch and Big Thief Creek and slide gate valves to contain spills and untreated releases to SWMU 18.

Releases of hazardous constituents to the air are likely because most production areas are located outdoors in covered areas. However, the facility's emissions are regulated under Dow's six environmental air permits.

During a PA/VSI conducted in 1989, five AOCs were identified and include the following:

- 1. Styrene Spill Near Pump for Styrene Storage Tanks
- 2. Blowing-Agent Spill
- 3. Process Filter Area
- 4. Underground Catalyst Storage Tank
- 5. Anecdotal Release Information

Since 1989, Dow has addressed issues related to the AOCs with the exception of AOC 5. Tetra Tech did not identify any additional information regarding AOC 5 from background files or during the PA/VSI regarding AOCs.

The facility is monitored 24 hours a day by security personnel and is surrounded by an 8-foot-high chainlink fence with an operating gate and camera surveillance. The surrounding population is sparse, and most nearby land is used for farming.

### 1.0 INTRODUCTION

Tetra Tech EM Inc. (Tetra Tech), received Work Assignment No. R05805, Amendment No. 2, from the U.S. Environmental Protection Agency (EPA) under Contract No. 68-W9-9018 to conduct preliminary assessments (PA) and visual site inspections (VSI) of hazardous waste treatment and storage facilities in Region 5.

As part of the EPA Region 5 Environmental Priorities Initiative, the Resource Conservation and Recovery Act (RCRA) and Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) programs are working together to identify and address RCRA facilities that have a high priority for corrective action using applicable RCRA and CERCLA authorities. The PA/VSI is the first step in the process of prioritizing facilities for corrective action. Through the PA/VSI process, enough information is obtained to characterize a facility's actual or potential releases to the environment from solid waste management units (SWMU) and areas of concern (AOC).

A SWMU is defined as any discernible unit at a RCRA facility in which solid wastes have been placed and from which hazardous constituents might migrate, regardless of whether the unit was intended to manage solid or hazardous waste.

The SWMU definition includes the following:

- RCRA-regulated units, such as container storage areas, tanks, surface impoundments, waste piles, land treatment units, landfills, incinerators, and underground injection wells
- Closed and abandoned units
- Recycling units, wastewater treatment units, and other units that EPA has usually exempted from standards applicable to hazardous waste management units
- Areas contaminated by routine and systematic releases of wastes or hazardous
  constituents. Such areas might include a wood preservative drippage area, a loading or
  unloading area, or an area where solvent used to wash large parts has continually dripped
  onto soils.

An AOC is defined as any area where a release of hazardous waste or constituents to the environment has occurred or is suspected to have occurred on a nonroutine and nonsystematic basis. This includes any area where a strong possibility exists that such a release might occur in the future.

The purpose of the PA is as follows:

- Identify SWMUs and AOCs at the facility
- Obtain information on the operational history of the facility
- Obtain information on releases from any units at the facility
- Identify data gaps and other informational needs to be filled during the VSI

The PA generally includes review of all relevant documents and files located at state offices and at the EPA Region 5 office in Chicago.

The purpose of the VSI is as follows:

- Identify SWMUs and AOCs not discovered during the PA
- Identify releases not discovered during the PA
- Provide a specific description of the environmental setting
- Provide information on release pathways and the potential for releases to each medium
- Confirm information obtained during the PA regarding operations, SWMUs, AOCs, and releases

The VSI includes interviewing appropriate facility staff; inspecting the entire facility to identify all SWMUs and AOCs; photographing all visible SWMUs; identifying evidence of releases; making a preliminary selection of potential sampling parameters and locations, if needed; and obtaining additional information necessary to complete the PA/VSI report.

This report documents the results of a PA/VSI of the Dow Chemical Company Hanging Rock Plant (Dow) facility (EPA Identification No. OHD 039 128 913) in Ironton, Ohio. The PA was completed on

April 24, 2000. Tetra Tech gathered and reviewed information from the Ohio Environmental Protection Agency (OEPA) and from EPA Region 5 RCRA files. Tetra Tech also obtained information from the Ohio Department of Natural Resources (ODNR) and the U.S. Geological Survey (USGS) to prepare this PA/VSI report. The VSI was conducted on May 4 and 5, 2000. It included interviews with facility representatives and a walk-through inspection of the facility. Tetra Tech identified 40 SWMUs and no AOCs at the facility.

The VSI is summarized and 21 inspection photographs are included in Appendix A. Photographs for all SWMUs are not included either because the areas contained proprietary Dow equipment or because health and safety concerns prevented the use of a camera in highly volatile areas. Field notes from the VSI are included in Appendix B.

#### 2.0 FACILITY DESCRIPTION

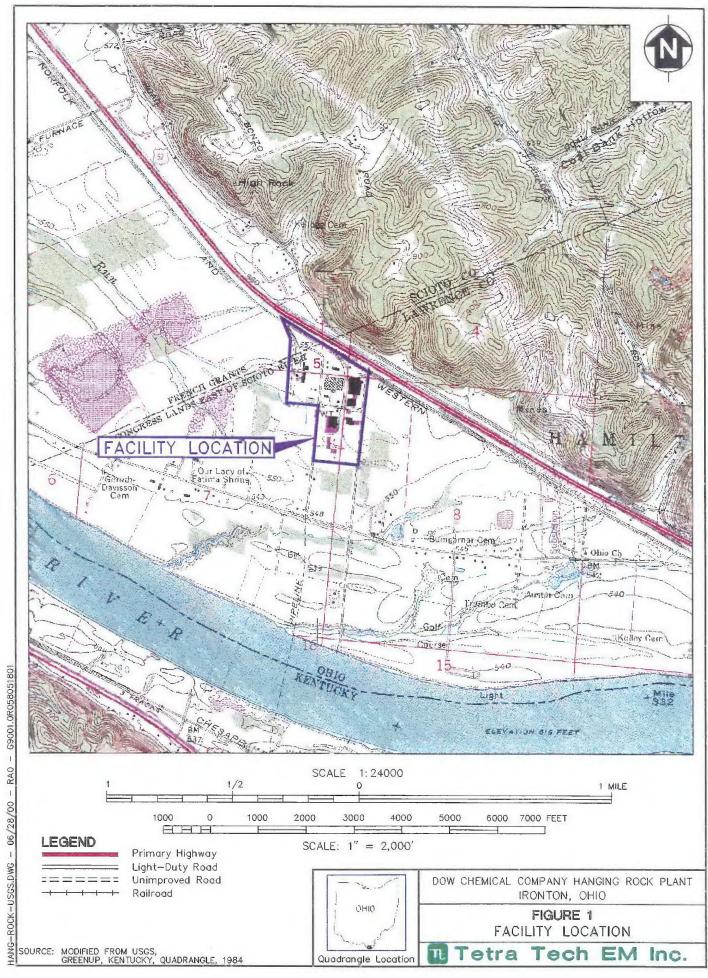
This section describes the facility's location, past and present operations, waste generating processes and waste management practices, history of documented releases, regulatory history, environmental setting, and receptors.

### 2.1 FACILITY LOCATION

The Dow facility is located in southeastern Ohio about 4 miles northwest of Ironton, Lawrence County, Ohio, between the old and new State Highway 52. The facility occupies only a small portion of Dow's 750-acre plot. The property owned by Dow is bordered on the north by wooded hills beyond new State Highway 52; on the west by farmland, a shrine, an abandoned turkey farm, and a water-filled gravel pit; on the south by the Ohio River; and on the east by farmland. Big Thief Creek flows east to west through the southern portion of Dow's property and discharges into the Ohio River about 1,000 feet south of the property boundary. Figure 1 shows the location of the facility in relation to surrounding topographic features.

### 2.2 FACILITY OPERATIONS

Dow began operating at the facility in 1957 and employs about 100 people. Past land uses, owners, and operators are unknown. There are 12 main buildings on site that are used for manufacturing operations, warehouse space, and office space. There are also a number of site access streets identified as A through E and Fifth, Sixth, and Seventh Streets. The Dow plant currently manufactures and ships polymeric beads and foams, most of which are intermediate products used or combined with other raw materials off site by other companies to manufacture finished products. Three plants currently operate at the Dow facility, including the Styron plant, the Styrofoam plant, and the Ethafoam plant. The Styron plant, which began operating in 1968, produces bulk quantities of high impact polystyrene (HIP) using the trade name Styron<sup>TM</sup>, acrylonitrile butadiene styrene (ABS) co-polymer using the trade name Magnum<sup>TM</sup>, and general purpose polystyrene (GPP). The Styron plant produces ½ to ¼ -inch-diameter beads that are shipped off site by railcar (Radian 1998).



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The Styrofoam plant, which began operating in 1957, produces polystyrene foam using the trade name Styrofoam<sup>TM</sup>, which is primarily used by the construction industry. This product is shipped by railcar or truck, typically in 3,000-pound shrink-wrapped units. The products range from ½ to 3 inches in thickness, and have various lengths and widths (EPA 1989; Radian 1998).

The Ethafoam plant produces polyethylene foam using the trade name Ethafoam™. Ethafoam is a cushioning material with some elastic properties. It requires further off-site processing to protect computers or other shock-sensitive products during shipping. Because of the end-use of the product, it must be protected from dirt and sun and is typically shipped in closed semitrailer trucks or closed railcars. An example of a Ethafoam product is Seal Sil™, which comes in 50-foot-long, 6-inch-wide rolls of foam used to seal house foundations (EPA 1989; Radian 1998).

The raw materials used to produce plant products include liquid styrene, ethylbenzene, acrylonitrile, polyethylene, various catalysts and blowing agents, and butadiene rubber. General processes for Ethafoam and Styrofoam include extrusion, cooling, foaming, cutting, and cooling. The general processes for the Styron plant include catalytic polymerization of polystyrene, HIP, and ABS co-polymer (EPA 1989).

Solid wastes generated from facility operations and the SWMUs where they are managed are discussed in detail in Section 2.3.

### 2.3 WASTE GENERATION AND MANAGEMENT

This section describes waste generation and management at the Dow facility. The facility's SWMUs are identified in Table 1. The facility layout, including SWMUs, is shown in Figure 2. The facility's waste streams are summarized in Table 2.

The Dow facility is considered a large-quantity generator of hazardous waste. Some of the wastes produced at the facility are considered hazardous; others contain only small amounts of hazardous constituents. Most hazardous wastes are generated by the Styron plant as a result of (1) cross-contamination of product and heat transfer fluids (Dowtherm), (2) process sampling, (3) residuals from process upsets and cleaning, and (4) condensate collection from the process byproduct stream. Available

TABLE 1
SOLID WASTE MANAGEMENT UNITS

SWMU Number	SWMU Name	RCRA Hazardous Waste Management Unit <sup>a</sup>	Status
1	Former Flaring Pad	No	Inactive: 1968
2	Former Waste Pile	No	Inactive: 1965
3	Former Hazardous Waste Storage Areas – Styron Plant	No	Inactive: 1980
4	Former Hazardous Waste Storage Area	Yes	Inactive: 1980 or 1982
5	Hazardous Waste Storage Area	Yes	Active (less than 90-day storage)
6	Hazardous Waste Container Loading Area	No	Active
7	Former Road Side Staging Area	No	Inactive: 1987
8	Former Waste Fuel Storage Tanks	Yes	Inactive: 1990
9	Hazardous Waste Fuel Storage Tank	Yes	Active
10	Process Boilers R1 and R3	Yes	Active
11	Satellite Accumulation Area - Ethafoam Plant	No	Active
12	Former Methylene Chloride Cleaning Tank	No	Inactive: 1993
13	Outdoor Off-Specification Product Storage Area	. No	Active
14	Indoor Off-Specification Product Storage Area	No	Active
15	Two-Section Septic Tank System	No	Active
16	Solid Waste Dumpsters	No	Active
17	Storm Water Drainage System	No	Active
18	Drainage Ditch to Big Thief Creek	No	Active
19	Drainage Ditch to North	No	Active

# TABLE 1 (Continued)

## SOLID WASTE MANAGEMENT UNITS

SWMU Number	SWMU Name	RCRA Hazardous Waste Management Unit <sup>a</sup>	Status
20	Pellet Car Washing Area and Sump	No	Active
21	Forklift Washing Area and Sump	No	Active
22	Evaporative Cooling Tower – Styron Plant	No	Active
23	Former Evaporative Cooling Towers – Ethafoam Plant	No	Inactive: 1992
24	Process Sewer System	No	Active
25-28	Former Wastewater Treatment System	No	Inactive: 1992
29	Former Used Filter Sand Pile	No	Inactive: 1992
30	Former Well Water Treatment Backflush Sump	No	Inactive: 1992
31	Former Fire Pond	No	Inactive: 1996
32	Former Aerated Skimmer Basin	No	Inactive: 1992
33	Dowtherm Satellite Accumulation Areas	No	Active
34	Dike and Sump System for Runoff and Spill Collection	No	Active
35	Recycle Styrofoam Cooling Bath	No	Active
36	Former 250-Gallon Pressurized Storage Tanks	No	Inactive: 1995
37	Fire Protection Collection Basin	No	Active

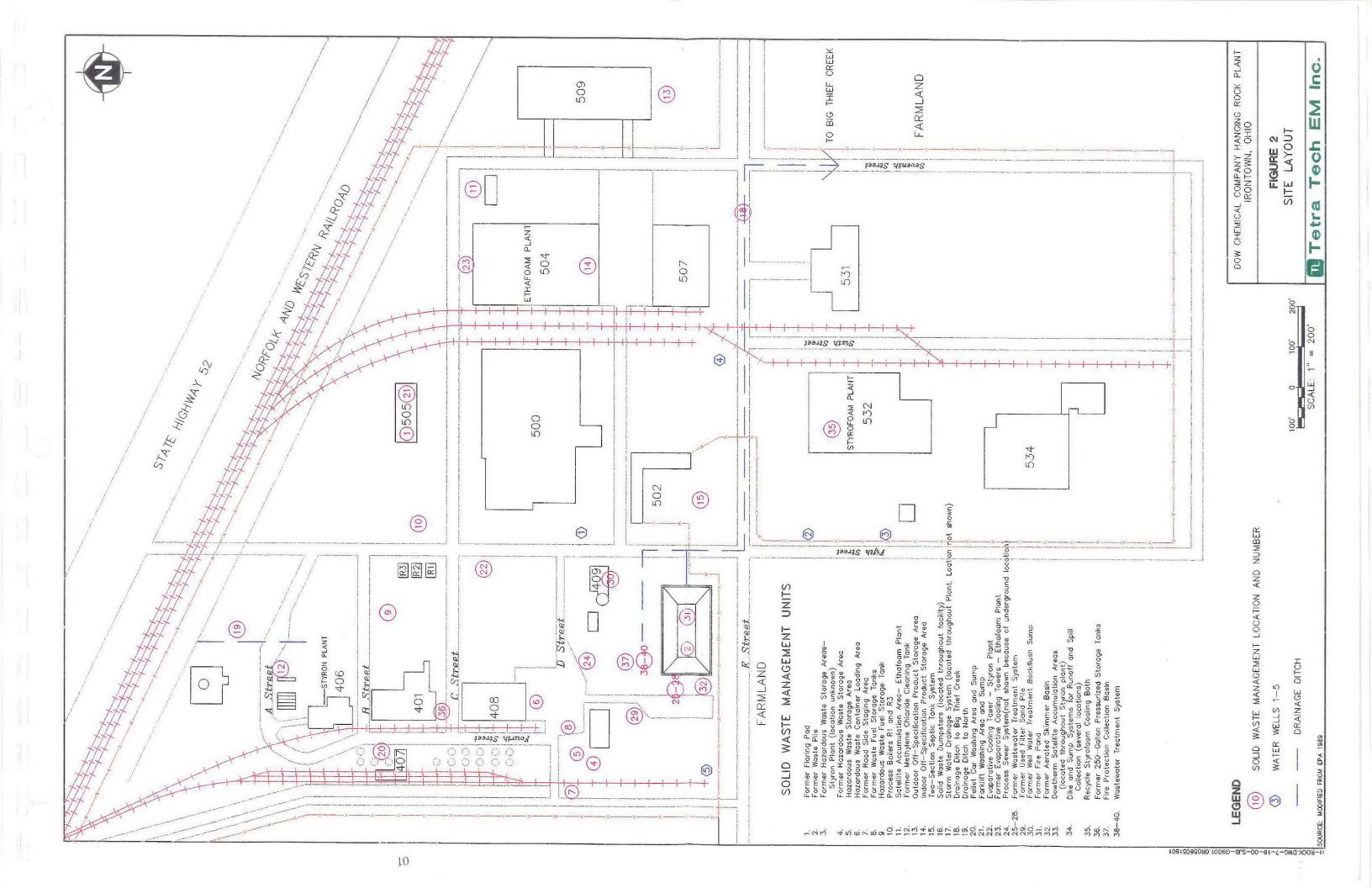
# TABLE 1 (Continued)

### SOLID WASTE MANAGEMENT UNITS

SWMU Number	SWMU Name	RCRA Hazardous Waste Management Unit <sup>a</sup>	Status
38-40	Wastewater Treatment System	No	Active

# Note:

<sup>&</sup>lt;sup>a</sup> A RCRA hazardous waste management unit is one that requires or formerly required submittal of a RCRA Part A or Part B permit application.



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TABLE 2
SOLID WASTES

Waste/EPA Waste Code <sup>a</sup>	Source	Solid Waste Management Unit
Partially polymerized wastes, waste oil, liquid byproduct (hazardous waste fuel) (D001 and D018)	Styrofoam, Styron, and Ethafoam plant processes	1, 3, 4, 5, 6, 7, 8, 9, 10, 11, 36
Laboratory wastes (D001 and D018)	On-site laboratory tests	4, 5, 6
Contaminated gloves, boots, rags, process feed filters, and dirt mixtures (D001, D018)	Maintenance cleaning	2, 4, 5, 6, 7, 11
Dowtherm fluid (NA)	Bleeding, sampling, and process upsets in Styron plant	4, 5, 6, 11, 33
Liquid wastes (D001 and D018)	Ethafoam and Styron plant processes	3, 4, 5, 6, 7, 8, 9, 10, 36
Scrap waste paper, wood, foam, and general housekeeping wastes (NA)	Styrofoam, Ethafoam, and Styron plant processes	2, 16
Off-specification products (NA)	Styrofoam, Ethafoam, and Styron plant processes	13, 14
Wastewaters including process and septic water and storm water runoff (D001 and D018)	Styrofoam, Ethafoam, and Styron plant processes, various plant sumps, and plant property runoff	15, 17, 18, 19, 20, 21, 22, 23, 24, 25-28, 30, 31, 32, 34, 35, 37, 38-40
Backflush (NA)	Former well water treatment system	18, 30, 31
Used filter sand (D001 and D018)	Formerly used tertiary sand filters	29
Methylene chloride waste (F002)	Former equipment cleaning operation	4, 5, 12

## Note:

Not applicable (NA) designates nonhazardous waste.

file information indicates a reluctance on Dow's part to classify the condensate as hazardous waste, and Dow prefers to use the term "process byproduct stream." However, Dow has agreed to treat the condensate as a hazardous waste as required by OEPA.

Most of the waste generated in the three Dow plants are characteristic hazardous wastes (D001 and D018). The solid D001 and D018 wastes are temporarily stored in 55-gallon drums at satellite accumulation areas or transferred directly to the Hazardous Waste Storage Area (SWMU 5). The wastes include partially polymerized styrene, ethylbenzene, polystyrene, rubber, and acrylonitrile wastes; various laboratory wastes; solvent contaminated gloves, boots, rags, process feed filters; and styrene/ethylbenzene/Dowtherm/dirt mixtures. These wastes are currently or were formerly managed at the following SWMUs: Former Road Side Staging Area (SWMU 7), Former Waste Fuel Storage Tanks (SWMU 8), Hazardous Waste Fuel Storage Tank (SWMU 9), Process Boilers R1 and R3 (SWMU 10), and the Former 250-Gallon Pressurized Storage Tanks (SWMU 36). The drums are stored in the Hazardous Waste Storage Area (SWMU 5) for less than 90 days (EPA 1989). The partially polymerized wastes, laboratory wastes, and contaminated gloves, boots, rags, feed filters, and dirt mixtures are then transferred to the Hazardous Waste Container Loading Area (SWMU 6) before being transported to the Green Valley Landfill in Smithfield, Kentucky, for disposal.

A significant number of Dowtherm Satellite Accumulation Areas (SWMU 33) were observed throughout the Styron plant during the VSI. According to the facility representative, Dowtherm is a proprietary heat transfer fluid; therefore, Dow could not divulge the constituents of Dowtherm, but Dow claims that Dowtherm does not contain polychlorinated biphenyls (PCB). Bleeding, sampling, and process upsets produce waste Dowtherm throughout the Styron plant, which is stored in 55-gallon drums. Some of the Dowtherm is reused directly, and some is shipped to a reclaimer to be reprocessed (EPA 1989). The amount shipped off site to be reprocessed is unknown.

The liquid D001 and D018 wastes consist of styrene, ethylbenzene, acrylonitrile, Dowtherm water, or oil solutions and solvent-contaminated lubricating oils. These wastes are generated by the Ethafoam and Styrofoam plant processes and are stored in 55-gallon drums. These drums are also stored in the Hazardous Waste Storage Area (SWMU 5). The liquid waste drums are eventually transported to Safety Kleen in Bridgeport, New Jersey, for incineration. About 1,406,000 pounds of D001 and D018 waste were generated by Dow in 1999.

A liquid byproduct (hazardous waste fuel) consisting of styrene, ethylbenzene, and acrylonitrile (D001 and D018) originates from condensate collection. The liquid byproduct is accumulated in a 10,000-gallon Hazardous Waste Fuel Storage Tank (SWMU 9) and used as fuel in Process Boilers R1 and R3 (SWMU 10). About 1,069,223 gallons of D001 and D018 by-product fuel was burned in 1999. Because the SWMU 9 tank is currently operated as a less than 90-day accumulation tank, some of the waste is drummed and shipped to Safety Kleen in Bridgeport, New Jersey, for incineration.

Several nonhazardous wastes that may contain hazardous constituents are also generated at the Dow facility. These wastes include scrap waste paper, wood, foam, and general housekeeping wastes in Solid Waste Dumpsters (SWMU 16) and off-specification products in the Indoor Off-Specification Product Storage Area (SWMU 14) and the Outdoor Off-Specification Product Storage Area (SWMU 13) (EPA 1989).

Wastewaters generated from various plant processes are or were managed at the following SWMUs: Two-Section Septic Tank System (SWMU 15), Former Evaporative Cooling Towers in the Ethafoam Plant (SWMU 23), the Process Sewer System (SWMU 24), the Former Wastewater Treatment System (SWMUs 25-28), the Former Well Water Treatment Backflush Sump (SWMU 30), the Former Fire Pond (SWMU 31), and the Former Aerated Skimmer Basin (SWMU 32). The wastewaters and storm water runoff from the Storm Water Drainage System (SWMU 17) and the Dike and Sump System for Runoff and Spill Collection (SWMU 34) are treated on site by the Wastewater Treatment System (SWMUs 38-40) installed in 1992. The system can treat up to 24 gallons per minute (gpm). The system consists of an Aerator System (SWMU 38), a Clarifier (SWMU 39), and a Tertiary Sand Filter System (SWMU 40). A Fire Protection Collection Basin (SWMU 37) is used as a receiving tank prior to the pumping of the wastewater and storm water runoff to the headworks of the Wastewater Treatment System (SWMUs 38-40).

Wastewaters include washwater from the Forklift Washing Area and Sump (SWMU 21); washwater from the Pellet Car Washing Area and Sump (SWMU 20); boiler blowdown from both steam and Process Boilers R1 and R3 (SWMU 10); bleed from contact cooling water bath and cooling tower in the Evaporative Cooling Tower-Styron Plant (SWMU 22) and Recycle Styrofoam Cooling Bath (SWMU 35); and septic water. Most treated or untreated storm water runoff and all treated wastewater is discharged into the Drainage Ditch to Big Thief Creek (SWMU 18). Big Thief Creek discharges into the

Ohio River. Some storm water runoff discharges towards the northwest into the shallow Drainage Ditch to North (SWMU 19). This ditch flows into Gervais Run Creek, which discharges into the Ohio River about 2.25 miles west of the Dow facility.

In addition to present waste generation and management practices, former waste activities were also identified at the Dow facility. From 1957 to 1965, the solid industrial wastes including scrap paper and wood and contaminated gloves, boots, and process cartridge filters were burned in the on-site Former Waste Pile (SWMU 2). The residuals were periodically picked up with a bulldozer, loaded onto trucks, and transported to a local landfill for disposal (EPA 1989).

From 1957 to 1968, hazardous liquid byproduct (styrene and ethylbenzene) was burned in 55-gallon drums on the Former Flaring Pad (SWMU 1) using an aspirated system (EPA 1989).

From 1957 to 1976, wastewater was routed to a Two-Section Septic Tank System (SWMU 15) before being discharged to the Drainage Ditch to Big Thief Creek (SWMU 18) (EPA 1989).

From 1974 to 1978, hazardous partially polymerized and liquid D001 and D018 wastes were stored in 55-gallon drums at various Former Hazardous Waste Storage Areas – Styron Plant (SWMU 3). The exact locations of the storage areas is unknown. Available file information indicates that about 1,000 55-gallon drums were generated during this period. The drums were moved to a Former Hazardous Waste Storage Area (SWMU 4) and eventually shipped to Dow's Midland, Michigan, facility for incineration (EPA 1989).

From 1979 to 1980, the Former Hazardous Storage Area (SWMU 4) was used to store 55-gallon drums of the D001 and D018 wastes generated in the polystyrene production area. File materials state that the unit closed in 1980, but it is likely that it operated until 1982, when the current Hazardous Waste Storage Area (SWMU 5) went into operation.

From 1979 to 1986, two 12,000-gallon aboveground Former Waste Fuel Storage Tanks (SWMU 8) were used to store liquid byproduct waste to be used as fuel. Because the tank nozzles became plugged with rubber precipitating out of solution, the contents of the tanks were pumped into trucks and taken to Dow's Midland, Michigan, facility for incineration (EPA 1989).

From February 1987 to June 1987, the number of 14-gallon containers of hazardous waste in the Hazardous Waste Storage Area (SWMU 5) exceeded the storage capacity; therefore, the containerized wastes were temporarily stored along the road in a Former Road Side Staging Area (SWMU 7) near the Hazardous Waste Storage Area (SWMU 5). Dow representatives stated that wastes were not stored for more than 90 days at this roadside location (EPA 1989).

The 1989 VSI report notes that about 20 Former 250-Gallon Pressurized Storage Tanks (SWMU 36) were located throughout the facility. The tanks were reportedly used to store liquid D001 and D018 wastes, specifically waste oil contaminated with styrene from a process line in the Styron plant. According to facility representatives, the tanks are no longer used to store waste oil. Their dates of operation are unknown.

A Former Well Water Treatment Backflush Sump (SWMU 30) operated at the facility until 1992. The date of startup for the sump is unknown. The sump received backflush from the well water treatment system. The backflush reportedly contained filter sand and salt and was not treated prior to discharge to the Former Fire Pond (SWMU 31), which overflowed into the Drainage Ditch to Big Thief Creek (SWMU 18).

From 1962 to 1992, two Former Evaporative Cooling Towers – Ethafoam Plant (SWMU 23) cooled noncontact cooling water from the Ethafoam plant and contact cooling water from the Ethafoam recycling operation. The contact cooling water reportedly contained constituents such as catalysts and blowing agents.

From 1976 to 1992, wastewater was routed to a Former Aerated Skimmer Basin (SWMU 32) and the Former Wastewater Treatment System (SWMUs 25-28), where it was skimmed, aerated, filtered, and chlorinated before discharge to the Former Fire Pond (SWMU 31), which overflowed into the Drainage Ditch to Big Thief Creek (SWMU 18). The Former Used Filter Sand Pile (SWMU 29), which was used to temporarily store filter sand from the Former Tertiary Sand Filters, stopped operating when the new Wastewater Treatment System (SWMUs 38-40) was installed in 1992.

From 1983 to 1993, methylene chloride was used to clean process equipment in the Former Methylene Chloride Cleaning Tank (SWMU 12). According to Dow representatives, methylene chloride was

received in bulk form, used within 5 to 7 days, and sent to Chemical Solvents, Inc., for reclamation in bulk form. Any excess methylene chloride remaining in the tank was placed in 55-gallon drums and stored temporarily in the Hazardous Waste Storage Area (SWMU 5).

### 2.4 HISTORY OF DOCUMENTED RELEASES

This section discusses the history of documented releases to groundwater, surface water, air, and on-site soil at the facility. Tetra Tech identified the releases discussed below at the facility since it began operations. Tetra Tech was unable to obtain detailed information regarding these releases.

On December 13, 1985, Dow submitted a "Certification Regarding Potential Releases from Solid Waste Management Units" to EPA indicating that a release of styrene, ethylbenzene, and partially polymerized polystyrene had occurred in the Former Hazardous Waste Storage Area (SWMU 4), between 1978 and 1980. About 50 gallons of this material was released. Contaminated soil was removed and transported to Dow's Midland, Michigan, facility for incineration. The liquid waste was pumped into a tanker truck and transported to the City of Cincinnati's Metropolitan Sewer District for incineration (Dow 1985).

On June 8, 1987, two 14-gallon plastic drums on the bottom row of a pallet of drums in the unit collapsed. Waste poured from one of the drums, and a pool of liquid accumulated on the storage area floor. Dow responded by cleaning up the area the same day. The recovered waste was transported to Dow's Midland, Michigan, incinerator on July 1, 1987 (EPA 1989).

In 1987, a small fire occurred near Process Boilers R1, R2, and R3 that was reportedly related to a Dowtherm spill in one of the satellite accumulation areas (EPA 1989).

On January 13, 1988, a styrene monomer spill occurred in the diked pump area near two styrene storage tanks. The seal on the pump broke, and styrene filled the diked area and seeped into the Drainage Ditch to Big Thief Creek (SWMU 18). Contaminated soil from the diked area was removed, placed in 55-gallon drums, and sent to Dow's Midland, Michigan, facility for incineration. The area was then backfilled with clean fill (EPA 1989). In addition, in 1989, a release of untreated process water from the Former Aerated Skimmer Basin (SWMU 32) to the surface water in the Drainage Ditch to Big Thief Creek (SWMU 18) occurred. The pump in the basin was too small to offset an increase in the amount of

process water from the Process Sewer System (SWMU 24). The estimated rate of discharge was about 1 gpm. The water was reportedly very oily and emitted a strong organic odor (EPA 1989).

On August 16, 1988, a blowing agent spill occurred in the Styrofoam plant. Available file information indicates that the blowing agent, ethyl chloride, vaporized almost immediately. The plant was shut down, and the northern part of the facility was evacuated during cleanup. Air concentrations reportedly exceeded 100 parts per million. The amount of blowing agent spilled is unknown (EPA 1989).

A 1993 subsurface investigation conducted by Dow's contractor, Radian, revealed the presence of ethylbenzene, styrene, and traces of acrylonitrile in subsurface soil along the segment of the unit sewer line underlying the Former Hazardous Waste Storage Area (SWMU 4). Data showed that the unit was contributing to the constituents detected in the subsurface soil. As a result, a 235-foot-long section of the process sewer line and contaminated soil were removed and replaced in 1997 (Radian 1998).

A document titled "RCRA Part B Permit Application for BIF Units" refers to a 7,900-pound spill that reportedly occurred at the Hazardous Waste Fuel Storage Tank (SWMU 9) in 1997 (ENSR 1999). No additional information is available regarding this spill. However, facility representatives state that no release has occurred from this SWMU and that the spill was mistakenly reported.

### 2.5 REGULATORY HISTORY

In November 1980, Dow filed a RCRA Part A permit application to EPA for a hazardous waste storage area with a capacity of 15,000 gallons (Dow 1980). In November 1981, OEPA issued Dow an Ohio Hazardous Waste Facility Installation and Operation Permit based on information in the Part A permit application. In May 1982, EPA approved Part A interim status authorizing Dow to store 15,000 gallons of hazardous wastes in the on-site hazardous waste storage area, which is SWMU 4, the Former Hazardous Waste Storage Area. In April 1983, the Part A permit was revised to remove methylene chloride from the list of hazardous wastes stored at the facility (EPA 1989).

In January 1986, Dow submitted a Notification of Hazardous Waste Activity to revise its Part A and Part B permit applications and the Ohio Hazardous Waste Installation and Operation Permit. The revision concerned the addition of a 14,000-gallon storage tank for D001 fuel. In January 1987, OEPA

submitted a letter to Dow stating that the addition of the 14,000-gallon storage tank for D001 fuel was classified as a "modification" by OEPA (EPA 1989).

In April 1988, OEPA submitted a letter to Dow stating that the 14,000-gallon D001 fuel storage tank had to be operated on a less than 90-day waste accumulation basis until the Part B permit application was approved by OEPA and the Hazardous Waste Facility Board has issued the final permit (EPA 1989).

From May 1982 through February 1988, OEPA conducted several interim status inspections at the facility. Available file information indicates that all deficiencies and points of noncompliance noted by OEPA were remedied by Dow, and no fines were assessed (EPA 1989).

In March 1989, DPRA, Inc., on behalf of EPA Region 5 conducted a VSI at the Dow facility. The VSI identified 37 active SWMUs, six inactive SWMUs, and five AOCs (EPA 1989).

A July 26, 1989, inspection by OEPA revealed that the original hazardous waste storage area (SWMU 4) had been replaced by a storage area located about 50 feet away. This area is SWMU 5, the Hazardous Waste Storage Area. The new hazardous waste storage area was being used without proper permits and approvals (OEPA 1989). Other violations noted during the inspection included mislabeled hazardous wastes, housekeeping problems, and inadequate operational and training records. In 1990, Dow submitted a closure plan for the abandoned hazardous waste storage area. OEPA noted several deficiencies in the closure plan. The closure plan was subsequently amended and approved by OEPA in April 1991 (OEPA 1990a; 1990b; 1991; 1993).

On October 1, 1990, Dow submitted a request for a wastewater permit to install a new On-Site Wastewater Treatment System (SWMUs 38-40). The system was completed on August 26, 1992, under OEPA-approved Permit to Install No. 06-2929 (Dow 1992a).

In September 1992, OEPA conducted a compliance evaluation inspection (CEI) at the Dow facility. This inspection revealed that the facility failed to comply with regard to the following: accumulation time of hazardous wastes, personnel training, content of contingency plan, emergency procedures, facility operation and maintenance, purpose and implementation of contingency plan, testing and maintenance of equipment, adequate aisle space, inspections, and container conditions (OEPA 1992). Dow took steps to remedy these problems (Dow 1992b).

In April 1994, OEPA conducted a boiler and industrial furnace (BIF) inspection at the facility and reported violations including the following: improper vent gas analysis, monitoring of vapor feed rate, and waste flow monitoring; exceeding the hazardous feed rate; and lack of a record of prior feed rates (OEPA 1994a). In September 1994, OEPA issued a RCRA formal enforcement action against Dow regarding hazardous waste burned in the facility BIFs (OEPA 1994a; 1994b; 1994c).

In April 1996, Dow submitted a closure plan to OEPA for SWMU 4 and a section of a process sewer line (Dow 1996a). OEPA approved the closure plan in September 1996. Closure of SWMU 4 was completed and approved by OEPA in December 1996 (OEPA 1997).

In April 1996, Dow submitted a closure plan for the Former Fire Pond (SWMU 13) (Dow 1996b). Closure of the fire pond was completed on January 21, 1997 (Dow 1997).

On December 18, 1996, EPA conducted a BIF inspection of the Dow facility. The results of the inspection indicated that the facility was operating in compliance with RCRA guidelines (EPA 1997).

On September 11, 1998, OEPA sent Dow a letter requesting that Dow submit Part B of its permit application for the facility's boilers (OEPA 1998). Dow's Part B permit application was completed and submitted to OEPA in March 1999 (ENSR 1999).

The facility's current status is a large-quantity generator of hazardous waste.

Dow has a National Pollutant Discharge Elimination System (NPDES) permit (OH0099309) for the following outfalls:

Outfall Number	<b>Receiving Water</b>
001	Big Thief Creek
601	Main Ditch
602	Main Ditch
603	Main Ditch

The NPDES permit allows discharge of treated wastewater from the Wastewater Treatment System (SWMUs 38-40), fire protection test water, and reverse osmosis reject water (EPA 1998). On May 25, 1999, OEPA conducted a CEI inspection at the Dow facility and noted no violations of the terms and conditions of the NPDES discharge permit (OEPA 1999).

The facility has six air permits that cover the Ethafoam plant process boiler, the Styron plant process boiler, an Ethafoam warehouse space heater, two Ethafoam plant space heaters, a Styrofoam plant space heater, and three Dowtherm process heaters.

### 2.6 ENVIRONMENTAL SETTING

This section describes the climate, flood plain and surface water, geology and soils, and groundwater in the vicinity of the facility.

### **2.6.1** Climate

The climate in Lawrence County is characterized by cold winters and hot summers, with a yearly average temperature of 55 °F. The lowest average temperature is 25 °F in January and the highest average temperature is 87 °F in July. Precipitation in the Ironton, Ohio, area averages about 41 inches annually. Weather records for this area indicate that March through August are the wettest months, averaging greater than 3.5 inches of precipitation per month, while October, November, and February are the driest months, with less than 3.0 inches of precipitation per month. Average annual snowfall for Ironton is 25.9 inches. The prevailing wind is from the south to south-southeast. Average wind speed is highest in the spring at 6.5 miles per hour (ODNR 1998).

### 2.6.2 Flood Plain and Surface Water

There are two creeks on and around the Dow property. Big Thief Creek flows east to west across the southern part of Dow's property. Big Thief Creek receives the majority of runoff from the Dow plant. All of the surface drainage south of B Street flows to a drainage ditch, which empties into Big Thief Creek. Gervais Run Creek receives surface drainage from the northwest corner of the facility north of Street B. Big Thief Creek discharges into the Ohio River about 1,000 feet west of the property line.

Gervais Run Creek discharges into the Ohio River about 2.5 miles west of the facility (USGS 1985). The Ohio River supplies water for recreational and municipal purposes. The City of Ironton receives water from the Hecla Water Association (Hecla), which maintains a surface water intake on the Ohio River located about 4 miles upstream of the facility (EPA 1989; Hecla 1992).

The facility is located on a terrace in the Ohio River 100-year flood plain. All of the facility south of D Street, including the Wastewater Treatment System (SWMUs 38-40) and the Hazardous Waste Storage Area (SWMU 5) is located within or on the border of the 100-year flood plain (EPA 1989).

### 2.6.3 Geology and Soils

The facility is located in the Lexington Plain Section of the Interior Lowland Plateaus Province south of the limit of glacial deposits. The facility is underlain by Pennsylvanian sedimentary units of the Allegheny Formation. This formation consists of alternating cyclothermic sequences of sandstones, coal, shale units, and carbonates (ODNR 1998).

The Dow facility is underlain primarily by a combination of clay, sand and gravel, and a lower shale layer. Information regarding subsurface materials for the Dow facility was obtained from a preliminary hydrological study completed at the Dow site in January 1988. Well logs from five water wells installed on Dow's property, which was part of the study, indicate the following stratigraphy:

- 0 to 4 inches below ground surface (bgs): soil overburden
- 4 inches bgs to 20 feet bgs: clay layer
- 20 to 80 feet bgs: coarse sand and gravel layer

Bedrock shale was encountered below the coarse sand and gravel layer. The shale acts as the lower confining layer for the sand and gravel aquifer (EPA 1989).

Soils in the vicinity of the facility are of the Sciotoville silt loam group. These soils are characterized as gently sloping, moderately well drained, with low to moderate permeability, and used mainly for cropland (ODNR 1998).

### 2.6.4 Groundwater

Groundwater quality and flow conditions in the underlying sand and gravel aquifer are unknown. The U.S. Geological Survey has no information on this area. Regional well logs indicate that the groundwater table is located about 20 to 25 feet bgs. Based on surface topography, groundwater is assumed to flow southwest. The Ohio River provides most of the recharge to the sand and gravel aquifer. The clay layer underlying the facility may retard surface drainage in the facility area from significantly contributing to the sand and gravel aquifer (EPA 1989; ODNR 1985).

The Hecla supplies most of the residents within the vicinity of the site with water through a rural water supply system. Hecla distribution maps show water service to nearly all residents in the surrounding area. The water is obtained from a wellfield in Rome, Ohio, located about 33 miles upstream from the Dow facility on the Ohio River flood plain. Hecla also maintains a surface water intake on the Ohio River located about 4 miles upstream from the facility (Hecla 1992). Other residential wells may still be in use, but it is uncertain how many residents in the area use private wells. The distance to the nearest residential well is unknown.

### 2.7 RECEPTORS

The facility is located about 4 miles northwest of Ironton, Ohio, between old and new State Highway 52. The facility is mostly surrounded by farmland. Ironton has a population of about 12,750. Sparse residences are located 2,000 to 3,000 feet south, southeast, and southwest of the facility along old State Highway 52. Larger groups of residences are located about 1,000 feet northwest and 1 mile west of the facility.

The facility is bordered on the north by wooded hills beyond new State Highway 52; on the west by farmland, a shrine, an abandoned turkey farm, and a water-filled gravel pit; on the south by the Ohio River; and on the east by farmland. The nearest school is located about 3.5 miles east of the facility (USGS 1984). The facility is monitored 24 hours per day by security personnel and is surrounded by a 8-foot-high, steel, chain-link fence with an operating gate and camera surveillance.

The nearest surface water body, Big Thief Creek, is located on site and discharges into the Ohio River about 1,000 west of the facility property line. The Ohio river is used for municipal water supply and recreational purposes. Hecla maintains a surface water intake on the Ohio River about 4 miles upstream of the facility (Hecla 1992).

Groundwater is used as a residential and municipal water supply source in Ironton, Ohio. The Hecla municipal wellfield is located about 33 miles southeast (upstream) of the facility in the Ohio River flood plain. The distance to the nearest residential well is unknown. Well logs from a hydrological study conducted at the Dow facility indicate that the underlying sand and gravel aquifer is located at about 20 to 25 feet bgs (EPA 1989).

No wetlands or sensitive environments exist within 2 miles of the facility (U.S. Forest Service 1992; USGS 1984).

### 3.0 SOLID WASTE MANAGEMENT UNITS

This section describes the 40 SWMUs identified during the PA/VSI. The following information is presented for each SWMU: description of the unit, dates of operation, wastes managed, release controls, history of documented releases, and Tetra Tech's observations. Figure 2 shows the SWMU locations.

SWMU 1

Former Flaring Pad

Unit Description:

This unit consists of a concrete slab, which was located on the site of the present maintenance building (Building 505), used to burn wastes using an aspirated system. Specifically, waste liquids and byproducts from the Styrofoam process containing styrene, partially polymerized polystyrene, and ethylbenzene were burned by slightly pressurizing a 55-gallon drum and flaring the liquid off a nozzle attached to the drum. The pad was smaller than the dimensions of the present maintenance building (125 by 50 feet) and had no curbing. The pad and surrounding soil were removed when the maintenance building was constructed over the site.

Date of Startup:

The unit began operating in 1957.

Date of Closure:

The unit became inactive in 1968, when the slab was removed and the present maintenance building was constructed over it.

Wastes Managed:

Ignitable wastes from the Styrofoam process containing partially polymerized styrene, polystyrene, ethylbenzene and liquid byproduct were burned in this unit.

Release Controls:

The unit's only release control was a concrete pad on which the drums were flared.

History of

Documented Releases:

No releases were documented from this unit. However, air releases

likely occurred because no controls were used for flaring.

Observations:

The unit no longer exists. Tetra Tech observed the site of the Former Flaring Pad, which is the site of maintenance Building 505. Tetra Tech

did not photograph the former location of this unit.

SWMU 2

Former Waste Pile

Unit Description:

This unit consisted of a waste pile measuring about 60 by 60 feet used for the accumulation and subsequent burning of process filters, wood pallets, scrap product, contaminated boots and gloves, waste paper, and other solid wastes. The waste pile was located on bare ground at the site of the Former Fire Pond (SWMU 31). Much of the waste was burned on site. Residual ash was intermittently transported and disposed of in the Hamilton Township Landfill.

Date of Startup:

The unit began operating in 1957.

Date of Closure:

In 1965, the last residual waste was shipped to Hamilton Township Landfill. The soil and sediment beneath and around the waste pile were completely removed during excavation for the Former Fire Pond (SWMU 31).

Wastes Managed:

Based on available file information, only nonhazardous solid waste was managed in this unit. However, during the 1989 VSI, it was reported that some wastes containing hazardous materials (ethylbenzene, styrene, and acrylonitrile) may have been placed in the pile, such as process filters, contaminated gloves, and boots.

Release Controls:

This unit had no release controls other than the natural clay soil

underlying the facility.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The unit no longer exists. Tetra Tech observed the site of the Former Waste Pile, which is a grassy area located west of the Wastewater Treatment System (SWMUs 38-40) (see Photograph No. 1).

**SWMU3** 

Former Hazardous Waste Storage Areas - Styron Plant

Unit Description:

During its operation, an estimated three or four storage areas located throughout the Styron plant were used to temporarily store about 1,000 55-gallon drums of polystyrene wastes. The exact locations of the areas are unknown. In 1974, Dow decided to drum the ignitable wastes generated in the Styron plant and burn them in their Dowtherm boilers rather than pay the high cost of transporting the wastes to Dow's incinerator in Midland, Michigan. These storage areas developed when the quantity of waste generated exceeded the capacity of the Dowtherm boilers to burn the wastes. The drums were brought from the unit to the Former Hazardous Waste Storage Area (SWMU 4) for storage prior to removal for incineration. All of the storage areas were on concrete pads, and the drums were reportedly covered.

Date of Startup:

The storage areas began operating in 1974.

Date of Closure:

All wastes were removed from the storage areas between 1978 and 1980.

Wastes Managed:

Wastes managed in this unit included partially polymerized wastes and ignitable liquid wastes from polystyrene production containing ethylbenzene, styrene, and acrylonitrile (D001 and D018).

The unit was located outdoors on concrete pads with curbs.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The unit no longer exists, and the exact location of the storage areas is unknown. Tetra Tech did not photograph the former location of this unit.

#### SWMU4

## Former Hazardous Waste Storage Area

Unit Description:

This unit was located at the southwestern end of the Styron plant south of the present Hazardous Waste Storage Area (SWMU 5). The unit consisted of a 50- by 100-foot area used to store 55-gallon drums of ignitable wastes (D001 and D018) generated in the polystyrene production area. The area was outdoors and did not have a concrete pad. The drums were stored on wooden pallets.

Date of Startup:

The unit began operating in 1979.

Date of Closure:

Available file information indicates that the unit closed in 1980. However, it is likely that it operated until 1982, when the present Hazardous Waste Storage Area (SWMU 5) began operating. The formal closure of the Former Hazardous Waste Storage Area was completed in December 1996. The closure plan was approved by OEPA and included the excavation and disposal of about 100 cubic yards of soil. The soil was transported and disposed of off site at Michigan Disposal, Inc., in Belleville, Michigan. Post-excavation soil samples were collected, and analytical results indicated that the area met the residential soil cleanup levels set forth in the approved closure plan.

Wastes Managed:

Wastes stored in these drums consisted of liquid ignitable wastes, partially polymerized wastes, waste oil, various laboratory wastes, and

liquid byproduct from condensation collection (D001 and D018). These wastes contained primarily styrene, ethylbenzene, and acrylonitrile. The empty drums were crushed in the area with a backhoe and transported to the Hanging Rock Landfill for disposal.

Release Controls:

No release controls existed for this unit.

History of

Documented Releases:

About 50 gallons of styrene, ethylbenzene, and partially polymerized polystyrene were released from this unit during waste transfer associated with cleanup procedures conducted between 1978 and 1980.

Contaminated soil was excavated and incinerated at Dow's Midland, Michigan, facility.

Observations:

The unit no longer exists. Tetra Tech observed the site of the Former Hazardous Waste Storage Area, which consisted of a grassy area adjacent to the present Hazardous Waste Storage Area (SWMU 5) (see Photograph No. 2).

SWMU 5

Hazardous Waste Storage Area

Unit Description:

This unit is located on the southwestern end of the Styron plant on D Street. The unit consists of a 24- by 20-foot sheet metal building with a steel frame and a sloped concrete floor. The open end of the pad is protected from run-on by an adjacent catch basin.

Date of Startup:

The unit began operating in 1982.

Date of Closure:

The unit is an active, RCRA-regulated unit.

Wastes Managed:

This unit primarily managed RCRA characteristic hazardous wastes (D001 and D018) consisting of partially polymerized polystyrene,

styrene, and ethylbenzene, and materials contaminated with these chemicals (such as, boots, gloves, process feed filters, and dirt mixtures). The wastes are stored on wooden pallets in 55-gallon drums and 14-gallon containers in this unit. Waste oil, various liquid wastes, Dowtherm, and laboratory wastes are also stored in this unit. Methylene chloride was also stored at this unit at one time. The drummed liquid wastes are transported to Safety Kleen in Bridgeport, New Jersey, for incineration. The drummed solid wastes are transported to the Green Valley Landfill in Smithfield, Kentucky, for disposal.

Release Controls:

The unit has a concrete pad with a 4-inch-high curb around three sides. At the approach to the pad, the curb is level with the floor of the pad. The floor slopes 0.5 inch per foot toward the southwestern corner of the pad, where a 2-foot by 2-foot by 6-inch-deep blind sump is located. The sump has a 960-gallon containment capacity. The pad is covered by a roofed, three-sided, sheet metal building. The open end of the pad is protected from run-on by a catch basin located along the front of the pad. A steel pole swinging gate is used to protect the drums from vehicular accidents.

History of Documented Releases:

On June 8, 1987, two 14-gallon plastic drums on the bottom row of a pallet of drums in the unit collapsed. Waste poured from one of the drums, and a pool of liquid accumulated on the storage area floor. Dow responded by cleaning up the area the same day. The recovered waste was transported to Dow's Midland, Michigan, incinerator on July 1, 1987.

Observations:

During the VSI, the unit and drums appeared to be in good condition. The building contained about six drums of D001 and D018 liquid wastes stacked on wooden pallets. There was no evidence of

leaks or spills. No stains on or cracks in the concrete floor inside the unit were noted during the VSI (see Photograph No. 3).

SWMU 6

Hazardous Waste Container Loading Area

Unit Description:

This unit consists of three garage door loading docks on the south side of Building 408 used to load drummed hazardous waste from the Hazardous Waste Storage Area (SWMU 5). Forklifts move the waste from the Hazardous Waste Storage Area (SWMU 5) up a ramp on the east side of Building 408 to the bay doors of licensed hazardous waste transporters. The building and driveway are constructed of concrete.

No drains were observed in the area.

Date of Startup:

It is uncertain when the loading area was first used, but it is assumed to have been active since 1974, when drums were first stored on site.

Date of Closure:

The unit is active.

Wastes Managed:

This unit primarily managed partially polymerized polystyrene, styrene, ethylbenzene, waste oil, laboratory wastes, Dowtherm wastes, liquid wastes, and contaminated materials (such as, boots, gloves, and process feed filters). The loading area is used strictly for loading purposes. No hazardous waste is stored in Building 408.

Release Controls:

The unit's only release control is the concrete driveway.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, Tetra Tech did not observe any cracks or stains in the concrete driveway or loading dock area. Tetra Tech observed two rows

of wooden pallets stacked about 20 pallets high next to the loading dock (see Photograph No. 4).

SWMU7

Former Road Side Staging Area

Unit Description:

This unit consisted of about 40 14-gallon hazardous waste containers on wooden pallets temporarily stored along the gravel-lined road side near the Hazardous Waste Storage Area (SWMU 5). The containers were stored at this location because the Hazardous Waste Storage Area (SWMU 5) was filled to capacity. The unit measured about 10 by 20 feet in size. All containers were reportedly sealed.

Date of Startup:

The Former Road Side Staging Area was documented for the first time

in February 1987.

Date of Closure:

This unit was last referred to in June 1987.

Wastes Managed:

This unit primarily stored RCRA characteristic hazardous wastes (D001 and D018) consisting of partially polymerized polystyrene, styrene, ethylbenzene, liquid wastes, dirt mixtures, laboratory wastes, and materials contaminated with these chemicals (such as gloves, boots, and process feed filters).

Release Controls:

The unit had no apparent release controls.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The unit no longer exists. During the VSI, no stains were observed in the area where the containers were once stored. Tetra Tech did not photograph the former location of this unit.

## Former Waste Fuel Storage Tanks

Unit Description:

The unit consisted of two vented, carbon steel, aboveground storage tanks located east of the Hazardous Waste Storage Area (SWMU 5). Each tank was about 40 feet high and had a capacity of 12,000 gallons. The pad was about 30 feet wide and 30 feet long. The 1989 VSI noted several cracks in both the asphalt and concrete portions of the pad, but no stains were noted.

Date of Startup:

The units were installed between 1979 and 1982.

Date of Closure:

The tanks were removed in 1990. However, no additional information regarding the removal is available.

Wastes Managed:

The unit stored partially polymerized polystyrene, styrene, and ethylbenzene, liquid byproduct, liquid wastes (D001 and D018). Soon after their installation, it was determined that the quality of the waste stored was not sufficient to burn as fuel in Process Boilers R1 and R3 (SWMU 10).

Release Controls:

The tanks were vented to prevent explosion, stood on a cement and asphalt pad, and were surrounded by a 2-foot-high clay berm with a gravel cover.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The unit no longer exists. Tetra Tech observed the site of the Former Waste Fuel Storage Tanks (SWMU 8), and the area was paved over. Tetra Tech did not photograph the former location of this unit.

# Hazardous Waste Fuel Storage Tank

Unit Description:

This unit is an aboveground, 5,000-gallon, insulated, carbon steel tank located near the intersection of B and Fifth Streets. The unit collects waste from condensate collection in the recycle organic tank farm. The waste is then pumped to Process Boilers R1 and R3 (SWMU 10) and used as fuel. The tank is located on a concrete pad with a dike and sump. Excess waste fuel from this tank is pumped into a tanker truck and transported to Safety Kleen in Bridgeport, New Jersey, for incineration.

Date of Startup:

The unit began operating in 1977.

Date of Closure:

The unit is currently an active, RCRA-regulated unit.

Wastes Managed:

Liquid byproduct waste fuel containing ethylbenzene, styrene, and small amounts of acrylonitrile and liquid wastes contaminated with these chemicals (D001 and D018) are stored in this unit for less than 90 days. Most of the fuel is burned in Process Boilers R1 and R3 (SWMU 10). In 1999, about 1,069,223 gallons of waste was burned. Some of the unused waste fuel is also transported to Safety Kleen in Bridgeport, New Jersey, for incineration.

Release Controls:

The tanks rest on a 2- to 3-foot-high concrete pedestal. The pedestal stands on an epoxy-lined concrete pad and is surrounded by a 2- to 3-foot-high cement dike. A blind sump with a pump is located in the southwestern corner of the containment system. Liquid in the sump is pumped to the Process Sewer System (SWMU 24). The tank is electrically grounded.

History of

Documented Releases:

According to facility representatives a release from this unit has not occurred. However, a document titled "RCRA Part B Permit Application for BIF Units" refers to a 7,900-pound spill that reportedly occurred at this unit in 1997. No additional information is available

Observations:

During the VSI, the tank was in good condition. Tetra Tech did not observed any stains or spills (see Photograph No. 5).

**SWMU 10** 

Process Boilers R1 and R3

regarding this spill.

Unit Description:

This unit produces energy for the polystyrene production process. Boilers R1 and R3 burn D001 and D018 hazardous waste fuel. The boilers use Dowtherm as a heat transfer fluid. The boilers do not generate ash, but boiler blowdown is routed to the Process Sewer System (SWMU 24). Air emissions are regulated by an environmental permit. The boilers are located between B and C Streets, on the northwest corner of B and Fifth Streets. They are virtually identical in design and are capable of operating at  $5.5 \times 10^6$  British thermal units per hour. The boilers are located on a concrete pad and are separated from each other by concrete walls.

Date of Startup:

Boiler R1 was installed in 1976. Boiler R3 was installed in 1968. Boilers R1 and R3 have been burning hazardous waste fuel since 1977. Prior to 1977, they burned natural gas.

Date of Closure:

The unit is active.

Wastes Managed:

The liquid byproduct and liquid wastes used as fuel in the boilers consists mainly of ethylbenzene and styrene and is a characteristic hazardous waste (D001 and D018).

The boilers are located on a concrete pad and are separated from each other by concrete walls. They are surrounded by a 1-foot-high concrete berm and a wide concrete sidewalk or pad. Within the berm is a sump that connects to the Storm Water Drainage System (SWMU 17). The boilers and the Hazardous Waste Fuel Storage Tank (SWMU 9) are surrounded by a 3- to 5-foot-deep storm water drainage ditch, which is part of the Storm Water Drainage System (SWMU 17).

History of

Documented Releases:

No releases have been documented from this unit.

Observations:

The boilers appeared to be in good condition. Tetra Tech did not observe any spills or stains at the time of the VSI (see Photograph No. 6).

### **SWMU 11**

### Satellite Accumulation Area - Ethafoam Plant

Unit Description:

This unit consists of a roofed, 10- by 10-foot concrete area with a sloped roof north of and next to the Ethafoam plant. The unit is a satellite storage area for 55-gallon drums of various solid and liquid wastes stored on wooden pallets. The drummed wastes are eventually moved to the Hazardous Waste Storage Area (SWMU 5).

Date of Startup:

According to facility representatives, the unit has been in operation since 1957.

Date of Closure:

The unit is active.

Wastes Managed:

The unit manages D001 and D018 solid and liquid wastes including partially polymerized materials; contaminated solids such as gloves,

boots, rags, and process feed filter; contaminated liquid wastes; Dowtherm water or oil solutions; and contaminated lubricating oils.

Release Controls:

The drums are stored in a covered area underlain by a concrete pad. No other release controls are present.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

No drums were stored at this unit at the time of the VSI. Tetra Tech observed some staining and a few cracks in the concrete pad (see Photograph No. 7).

#### **SWMU 12**

### Former Methylene Chloride Cleaning Tank

Unit Description:

This unit is located on A Street in the northwest corner of the Styron plant next to the recycle organic tank farm. The tank is 10 feet high and about 4 feet in diameter. The tank stands on a railroad tie over a 10- by 10-foot concrete pad. The pad has a 6-inch-high concrete curb. The tank was used to clean partially polymerized polystyrene from a particular piece of equipment in the polystyrene process. The tank was designed so that the equipment to be cleaned could be bolted to it. At the beginning of the cleaning process, the polystyrene production process was shut down, and the piece of equipment was removed and brought to the tank with a crane. The equipment was bolted to the tank, and methylene chloride was pumped through the tank from the bulk delivery truck. After the cleaning, the spent methylene chloride was pumped back into the delivery truck and transported to Chemical Solvents, Inc., in Cleveland, Ohio, for reclamation. Excess spent methylene chloride was drummed and moved to the Hazardous Waste Storage Area (SWMU 5) prior to transport for incineration. The entire

cleaning process lasted 5 to 7 days. The methylene chloride was reportedly contained at all times.

Date of Startup:

The unit began operating in 1983.

Date of Closure:

According to facility representatives, Dow discontinued use of the unit in 1993. The tank was removed and replaced in 1998. However, the new tank has reportedly not been used. The facility currently uses a hydroblast method for cleaning equipment used in the polystyrene process.

Wastes Managed:

Methylene chloride (F002) was delivered to the facility in a truck by Chemical Solvents, Inc., and pumped into the tank during the cleaning process. The methylene chloride was pumped back into the truck when the cleaning process ended. Periodically, excess spent methylene chloride that could not be recovered was drummed and moved to the Hazardous Waste Storage Area (SWMU 5).

Release Controls:

The unit has a concrete pad and a 6-inch-high concrete curb.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The area appeared to be in good condition, and no spills were observed at the time of the VSI. Tetra Tech did not photograph the former location of this unit.

**SWMU 13** 

Outdoor Off-Specification Product Storage Area

Unit Description:

This unit is located on the south side of Building 509. During the VS1, the unit contained about 75 wooden pallets of off-specification product from the Ethafoam plant. Some of pallets were surrounded by cardboard

boxes. The surface of the storage area is asphalt, and the area is not enclosed.

Date of Startup:

This area has been used periodically for several years as an off-specification product storage area. Facility representatives did not know how many years this particular unit has been used for storage. Off-specification product is reportedly stored for less than 1 month in this area.

Date of Closure:

According to facility representatives, the area is used as needed.

Wastes Managed:

Nonhazardous off-specification product only is stored in this unit. The product is sold to a reclaimer and removed within a 1-month period.

Release Controls:

The unit has no release controls except the asphalt surface.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, most of the pallets of off-specification product (Ethafoam) were stored in an orderly manner (see Photograph No. 8). However, around pallets that did not have cardboard boxes around them, off-specification product fell onto the ground surface.

**SWMU 14** 

## **Indoor Off-Specification Product Storage Area**

Unit Description:

This unit is located in the Ethafoam warehouse section of Building 504 in the Ethafoam plant. The off-specification product originates in the Ethafoam and Styrofoam plants and is stored in 4- by 4- by 4-foot opentopped cardboard boxes on wooden pallets.

Date of Startup:

It is not known how long this particular area has been used for storage.

Date of Closure:

According to facility representatives, the area is used as needed.

Wastes Managed:

Nonhazardous fully polymerized, off-specification product only is stored

in this unit.

Release Controls:

The boxes are stored in a warehouse with a coated concrete floor.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

Tetra Tech was unable to observe this area during the VSI because of construction activities at the entrance to this unit. The description presented above is based on available file information and interviews with facility representatives during the VSI.

**SWMU 15** 

**Two-Section Septic Tank System** 

Unit Description:

The unit is located south of the main office building. The 16- by 20-foot septic tank system is constructed of concrete; has a capacity of 2,600-gallons; and is located at 8 feet bgs. The first tank is a settling tank. The second tank receives overflow from the first tank. Water from the second tank is routed to the Wastewater Treatment System (SWMUs 38-40). The integrity of the septic system is unknown because of its underground location.

Date of Startup:

The Two-Section Septic Tank System began operating in 1957. From 1957 until 1976, the septic system received both septic and process waters. After 1976, the septic system received only septic waters.

Date of Closure:

The unit is active.

Wastes Managed:

From 1957 until 1976, the septic system received both septic and process waters. The process water contained hazardous constituents such as ethylbenzene, styrene, and acrylonitrile, as well as oil and dirt.

Release Controls:

This unit has no known release controls.

History of

Documented Releases:

No releases were documented from this unit.

Observations: -

Tetra Tech observed the unit location, which is in a grassy area (see Photograph No. 9). No staining or disturbed vegetation were observed in the vicinity of the unit at the time of the VSI.

**SWMU 16** 

**Solid Waste Dumpsters** 

Unit Description:

Solid waste Dumpsters are located throughout the facility. The Dumpsters store nonhazardous wastes including scrap foam, paper, wood, uncontaminated gloves, and general housekeeping wastes.

Date of Startup:

The Dumpsters have probably been in use since the plant began

operations in 1957.

Date of Closure:

The unit is active.

Wastes Managed:

This unit manages scrap foam, paper, wood, uncontaminated gloves, and general housekeeping waste.

Release Controls:

All of the Dumpsters are located indoors on concrete floors or outdoors on an asphalt surface. Some have curbs and drains (see Photograph No. 10).

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The Dumpsters observed during the VSI appeared to be in good

condition (see Photograph No. 10).

**SWMU 17** 

**Storm Water Drainage System** 

Unit Description:

The Styron plant's Storm Water Drainage System surrounds and dissects the Styron plant (see Photograph No. 11). The system consists of drainage ditches, sewers, and roof drains for the Styrofoam and Ethafoam plants. The unit generally consists of 3-foot-deep, natural clay, gravel-lined ditches and grates. However, some parts of the system are natural drainageways along roads, with no lining. The sewer lines are made of concrete. All water from the system is routed to the Fire Protection Collection Basin (SWMU 37) and then treated in the Wastewater Treatment System (SWMUs 38-40) prior to discharge to the Drainage Ditch to Big Thief Creek (SWMU 18).

Date of Startup:

The drainage ditches have operated since 1957. The ditches in the Styron plant were rebuilt in 1964.

Date of Closure:

The unit is active.

Wastes Managed:

All storm water runoff from the Styron plant and the acrylonitrile and tank farm dikes flows through this unit. Because the Styron plant is outdoors, storm water runoff comes into contact with several objects and containers and has the potential for picking up hazardous constituents, from Dowtherm containers, raw material storage containers, and process reactors. The storm water runoff could also contain small amounts of hazardous constituents such as oil, styrene, ethylbenzene, solvents, and acrylonitrile.

The unit serves as a release control in case any of the dikes in the three plants fail or a large spill occurs. The unit itself apparently has no release controls other than the natural clay layer underlying the site.

History of

Documented Releases:

No releases have been documented from this unit.

Observations:

Tetra Tech observed a section of the system in the Styron plant (see Photograph No. 11). The steel grate over the drain appeared to be in good condition, and the drain was dry at the time of the VSI.

## **SWMU 18**

## **Drainage Ditch to Big Thief Creek**

Unit Description:

This unit is a grass-lined surface water drainage ditch 3 to 5 feet deep. From 1957 to 1992, the ditch received water directly from the Storm Water Drainage System (SWMU 17) and Former Fire Pond (SWMU 31) and discharged into Big Thief Creek. Currently, the ditch receives only treated wastewater from the Wastewater Treatment System (SWMUs 38-40). The length of the ditch is unknown.

Date of Startup:

The surface water drainage ditch has existed since 1957. The ditch was rebuilt and graded in 1964.

Date of Closure:

The unit is active.

Wastes Managed:

From 1957 to 1992, the unit received runoff from the Styron plant through the Storm Water Drainage System (SWMU 17) and treated wastewater discharge from the Former Fire Pond (SWMU 31). During this period, water in the ditch likely contained hazardous constituents including ethylbenzene, styrene, and acrylonitrile. Currently, the ditch receives only treated wastewater from the Wastewater Treatment System (SWMUs 38-40).

Two skimmers and two slide gate valves are located in the unit near the creek.

History of

Documented Releases:

On January 13, 1988, a styrene monomer spill occurred in the drainage ditch in the vicinity of the styrene storage tanks. The spill was cleaned up, contaminated soil was removed, and the area was backfilled with clean fill. In addition, in 1989, untreated process water released from the Former Aerated Skimmer Basin (SWMU 32) to the surface water in this unit. The process water release rate was about 1 gpm. The water was reportedly very oily and emitted a strong organic odor.

Observations:

The drainage ditch appeared to be in good condition during the VSI (see Photograph No. 12). No oily sheen or discolored water was observed in the drainage ditch.

**SWMU 19** 

**Drainage Ditch to North** 

Unit Description:

This unit is a slight depression leading from the northern part of the Styron plant to a ditch that runs along the Norfolk and Western Railroad line south of State Highway 52. The ditch is about 100-feet long. The drainage ditch and the surrounding grounds of the Styron plant are covered by pea gravel. The ditch collects a storm water runoff from the northernmost part of the Styron plant.

Date of Startup:

The drainage ditch has been operating since 1957.

Date of Closure:

The unit is active.

Wastes Managed:

The unit manages storm water runoff. However, product and raw material spills could enter this unit if the spills are uncontained.

This unit has no release controls. However, runoff flowing into this unit is primarily generated by noncontact precipitation. The acrylonitrile and recycle organic tank farm tanks have separate containment to prevent runoff to this ditch.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, no oily sheen or discolored water was observed in the drainage ditch. However, the ditch appeared to collect sandy sediment (see Photograph No. 13).

SWMU 20

## Pellet Car Washing Area and Sump

Unit Description:

This unit is located in a covered building attached to the west side of Building 407. The building measures about 120 by 60 feet. The unit consists of two sets of rails inset into a concrete pad. The area is used to clean railcars after the removal of polystyrene pellets (raw material). Wastewater from this unit drains to a sump, where the pellets settle out. The liquid is routed to the Process Sewer System (SWMU 24). The pellets are shoveled out of the sump when dry and used as raw material.

Date of Startup:

The date of startup for this unit is unknown.

Date of Closure:

The unit is active.

Wastes Managed:

Wastewater from the unit routed to the Process Sewer System (SWMU 24) contains oil and dirt from the railcars. The pellets, which settle out of the water in the sump, are nonhazardous polystyrene.

Release Controls:

The unit is indoors and has a concrete floor and sump for collecting solids.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, the concrete floor and sump appeared to be in good condition at the time of the VSI (see Photograph No. 14). No stains or cracks were observed in the concrete pad. The sump was dry but contained some pellets.

**SWMU 21** 

Forklift Washing Area and Sump

Unit Description:

This unit is located in the northeast corner of Building 505. The unit is used to clean forklifts and consists of a 12- by 12-foot area with concrete walls on three sides and a concrete floor with a sump in the center. The sump drains to the Process Sewer System (SWMU 24).

Date of Startup:

The date of startup for this unit is unknown.

Date of Closure:

The unit is active.

Wastes Managed:

The unit manages wastewater primarily containing dirt, oil, and small quantities of foam products from the different plant areas. Hazardous constituents may be present but reportedly only at extremely low concentrations.

Release Controls:

The unit is located indoors and has a concrete pad with a sump that drains to the Process Sewer System (SWMU 24).

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, Tetra Tech observed some staining on the concrete pad near the sump (see Photograph No. 15). No cracks in the concrete pad were observed.

# **Evaporative Cooling Tower - Styron Plant**

Unit Description:

This unit consists of a standard contact cooling water evaporative tower for the Styron plant cooling water system. The capacity of the cooling tower is unknown. The unit is located on the southwest corner of Fifth and B Streets across from Process Boilers R1 and R3 (SWMU 10). Influx and outflow from the plant to the tower is routed under B Street to the Styron plant. Cooling tower blowdown is routed to the Storm Water Drainage System (SWMU 17). The cooling water may contain small quantities of impurities because it comes from a cooling bath that contacts final product.

Date of Startup:

It is uncertain when the unit was initially installed. However, because the Styron plant began operating in 1968, it is assumed that the cooling tower was installed at this time.

Date of Closure:

The unit is active.

Wastes Managed:

This unit manages contact cooling water from the Styron plant that may contain small quantities of ethylbenzene, acrylonitrile, styrene, and partially polymerized material.

Release Controls:

The cooling tower is located on a concrete pad.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, the unit appeared to be in good condition (see Photograph No. 16).

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# Former Evaporative Cooling Towers - Ethafoam Plant

Unit Description:

This unit was located north of Building 504 on a concrete pad. The towers consisted of closed-loop, radiator-style, evaporative cooling towers that cooled noncontact cooling water from the Ethafoam plant and contact cooling water from the Ethafoam recycling operation. The capacity of the former cooling towers is unknown. Cooling tower blowdown was collected in a sump and discharged to the Process Sewer System (SWMU 24).

Date of Startup:

The unit began operating in 1962.

Date of Closure:

The unit was removed in 1992. No additional information is available regarding the removal.

Wastes Managed:

The unit managed contact cooling water that may have contained constituents such as catalysts or blowdown agents.

Release Controls:

The unit had a sump that discharged to the Process Sewer System (SWMU 24) and a concrete pad.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The unit no longer exists. Tetra Tech observed the site of the former cooling towers, and the area is paved over. Tetra Tech did not photograph the former location of this unit.

## **Process Sewer System**

Unit Description:

This unit is constructed of preformed cement pipes packed with oakum caulking. The unit's integrity is unknown because it is located underground. The system receives discharges from most on-site sumps, including forklift washwater, pellet car washwater, cooling tower and boiler blowdown, and storm water from the Storm Water Drainage System (SWMU 17) and the Dike and Sump System for Runoff and Spill Collection (SWMU 34).

Date of Startup:

The unit began operating in 1964.

Date of Closure:

The unit is active.

Wastes Managed:

This unit manages process waters likely to contain hazardous constituents, including ethylbenzene, styrene, and acrylonitrile, as well as oil, dirt, solvents, and foam particles. All process waters are routed first to the Fire Protection Collection Basin (SWMU 37) and then to the Wastewater Treatment System (SWMUs 38-40) for treatment. After treatment, the water is discharged to the Drainage Ditch to Big Thief Creek (SWMU 18).

Release Controls:

The unit serves as a release control for most of the facility because most of the sumps discharge to it. The integrity of the unit is unknown.

History of Documented Releases:

A 1993 subsurface investigation conducted by Dow's contractor, revealed the presence of ethylbenzene, styrene, and traces of acrylonitrile in subsurface soil along the segment of the unit sewer line underlying the Former Hazardous Waste Storage Area (SWMU 4). Data showed that the unit was contributing to the constituents detected in the

subsurface soil. As a result, a 235-foot-long section of the process sewer line and contaminated soil were removed and replaced in 1997.

Observations:

During the VSI, the unit was not accessible for inspection because of its underground location (see Photograph No. 17).

SWMUs 25-28

Former Wastewater Treatment System

Unit Description:

These units consisted of four SWMUs, an Aerator (SWMU 25), a Clarifier (SWMU 26), a Chlorinator (SWMU 27), and two Tertiary Sand Filters (SWMU 28). The units were located west of the Former Fire Pond (SWMU 31) and constructed of concrete and built into the ground. Process wastewater from the former Aerated Skimmer Basin (SWMU 32) and sanitary wastewater from the septic tank flowed into the 15,000-gallon Aerator (SWMU 25). From there, it was routed to the Clarifier (SWMU 26). After clarification, the water was alternately routed to one of two tertiary Sand Filters (SWMU 28). The system treated about 11,200 gallons of water per day.

Date of Startup:

The system was installed in 1976.

Date of Closure:

All four units were removed and replaced by a new Wastewater Treatment System (SWMUs 38-40) in 1992.

Wastes Managed:

The former units treated the facility's process and septic waters. The process water included water from most on-site sumps, forklift washwater, pellet car washwater, contact cooling water from the Styron plant, noncontact cooling water, and boiler blowdown. The water routed to the treatment system likely contained ethylbenzene, styrene, acrylonitrile, oil, dirt, solvents, and foam particles.

Release Controls:

These units apparently had no release or overflow controls.

History of

Documented Releases:

No releases were documented from these units.

Observations:

The units no longer exist and have been replaced with a new Wastewater Treatment System (SWMUs 38-40) that was installed in the same general area. Tetra Tech did not photograph the former location of the units.

**SWMU 29** 

Former Used Filter Sand Pile

Unit Description:

This unit was located southeast of the Former Hazardous Waste Storage Area (SWMU 4). Filter sand was temporarily stored on the ground just a few feet west of the former sand filters in this unit. The sand was periodically transported to the Hanging Rock Landfill for disposal. The rate of filter sand generation is unknown. Available information indicates that this was not a routine facility practice.

Date of Startup:

The date of startup for this unit is unknown.

Date of Closure:

The unit became inactive when the Former Wastewater Treatment System (SWMUs 25-28) was replaced in 1992.

Wastes Managed:

Process and septic waters were filtered through these sands after aeration and clarification in the Former Wastewater Treatment System (SWMUs 25-28). The filter sand may have contained hazardous constituents such as ethylbenzene and styrene. When a filter became plugged, the sand was removed and transported to the Hanging Rock Landfill, where Dow had a permit to dispose of the sand.

Release Controls:

This unit apparently had no release controls.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The unit no longer exists. Tetra Tech did not observe any stains in the area where the sand pile was located. Tetra Tech did not photograph the former location of this unit.

SWMU 30

Former Well Water Treatment Backflush Sump

Unit Description:

Well water obtained from the on-site water wells was used for process water until 1992. The water was treated in the well water treatment system prior to use. This well water treatment system is located in Building 409, which is also the unit's location. The sump received backflush from the ion exchange water softening column and sand filters from the well water treatment system. The backflush was discharged directly to the Former Fire Pond (SWMU 31).

Date of Startup:

The date of startup for this unit is unknown.

Date of Closure:

The unit has been inactive since 1992.

Wastes Managed:

The sump received about 2,000 gallons per day of backflush from the ion exchange column and the sand filters. This backflush, which may have contained filter sand and salt, was discharged directly to the Former Fire Pond (SWMU 31).

Release Controls:

The unit served as the release control for the entire well water treatment facility. The unit itself apparently had no release control.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

The unit is no longer used but appeared to be in good condition at the time of the VSI. Tetra Tech did not photograph the former location of this unit.

SWMU 31

Former Fire Pond

Unit Description:

The Former Fire Pond was located in the northwest corner of the intersection of Fifth and E Streets. The pond was about 80 feet long, 50 feet wide, 20 feet deep, and had a capacity of 1.8 million gallons. It was surrounded by a 2-foot-high berm with a rubber liner. The floor of the pond consisted of compacted clay. The pond received discharge from the Former Wastewater Treatment System (SWMUs 25-28) and backflush from the Former Well Water Treatment Backflush Sump (SWMU 30). The pond overflowed into the Drainage Ditch to Big Thief Creek (SWMU 18) at a rate of about 6 to 8 gpm.

Date of Startup:

The unit began operating in 1966.

Date of Closure:

The unit underwent closure in 1996. Dow's contractor, Environmental Resources Management, Inc., conducted closure activities, which included pond dewatering, sampling of soil and sludge underlying the rubber liner, liner removal, soil excavation and disposal, and pond backfilling and grading. The pond achieved clean closure in accordance with OEPA standards in 1997.

Wastes Managed:

The pond received discharge from the Former Wastewater Treatment System (SWMUs 25-28) and backflush from the Well Water Treatment Backflush Sump (SWMU 30).

Release Controls:

The unit had a compacted clay bottom with a rubber liner and a 2-foothigh berm.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

Tetra Tech observed the site of the Former Fire Pond, which consisted of a grassy area adjacent to the new Wastewater Treatment System

(SWMUs 38-40).

**SWMU 32** 

Former Aerated Skimmer Basin

Unit Description:

This unit consisted of a concrete basin with a capacity of 9,000 gallons located southwest of the Former Wastewater Treatment System (SWMUs 25-28). The unit received untreated process water from the Process Sewer System (SWMU 24). It served as an aerator and had an overflow/underflow weir system for oil-water separation. Oil was skimmed off the water in the basin, and the remaining water was pumped to the Former Wastewater Treatment System (SWMUs 25-28). However, during periods of high flow to the Former Wastewater Treatment System (SWMUs 25-28), the weir system sometimes allowed untreated overflow to discharge to the Drainage Ditch to Big Thief Creek (SWMU 18).

Date of Startup:

The aerated skimmer basin was installed along with the Former Wastewater Treatment System (SWMUs 25-28) in 1976.

Date of Closure:

The unit was removed along with the Former Wastewater Treatment System (SWMUs 25-28) and replaced with the Fire Protection Collection Basin (SWMU 37) in 1992.

Wastes Managed:

The aerated skimmer basin received water from the Process Sewer System (SWMU 24). This water reportedly contained small amounts of several hazardous constituents, including ethylbenzene, styrene, acrylonitrile, and solvents, as well as oil and dirt.

The unit's only release control was a pump that pumped aerated water to the Former Wastewater Treatment System (SWMUs 25-28).

History of

Documented Releases:

During the 1989 VSI, a release of untreated process water to the surface water Drainage Ditch to Big Thief Creek (SWMU 18) occurred. The pump in the basin was too small to offset an increase in the amount of process water from the Process Sewer System (SWMU 24). The estimated rate of discharge was about 1 gpm. The water was reportedly very oily and emitted a strong organic odor.

Observations:

The unit no longer exists. Tetra Tech observed the site of the Former Aerated Skimmer Basin, which is now the location of the Fire Protection Collection Basin (SWMU 37). Tetra Tech did not photograph the former location of this unit.

### **SWMU 33**

## **Dowtherm Satellite Accumulation Areas**

Unit Description:

Dowtherm is stored in 55-gallon drums in this unit at various locations throughout the Styron plant. The Dowtherm satellite areas are reportedly used as needed, and their locations apparently vary with time. During the VSI, no areas appeared to be designated Dowtherm satellite accumulation areas. The Dowtherm is reused if possible or sent to a reclaimer.

Date of Startup:

The unit has probably been in existence since the Styron plant began using Dowtherm as a heat transfer fluid in 1968.

Date of Closure:

The unit is active.

Wastes Managed:

This unit manages Dowtherm, a proprietary heat transfer oil, which contains dirt, grit, and other contaminants.

The drums observed during the VSI were covered and located on concrete pads, but some of them were not located within bermed areas.

History of

Documented Releases:

In 1987, a small fire occurred near the process boilers that was reportedly related to a Dowtherm spill in one of the satellite accumulation areas.

Observations:

During the VSI, the drums appeared to be in good condition. Tetra Tech observed staining on some of the concrete pads.

#### **SWMU 34**

# Dike and Sump System for Runoff and Spill Collection

Unit Description:

All of the storage tanks and process boilers at the facility are diked and rest on concrete pads. The dikes contain spills, and the sumps pump the collected water to the Process Sewer System (SWMU 24). The dikes and sump are located throughout the facility. The exact number of dikes and sumps is unknown.

Date of Startup:

The dike and sump system has been operating since the establishment of the Styron plant in 1968.

Date of Closure:

The unit is active.

Wastes Managed:

The unit collects and contains runoff and spills from storage tanks and boilers. The runoff and spills may contain hazardous constituents, including ethylbenzene, styrene, acrylonitrile, oil, Dowtherm, and solvents.

Release Controls:

The unit is a release control for the storage tanks and boilers. The unit itself apparently has no release controls.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, the concrete pads, dikes, and sumps appeared to be in

good condition (see Photograph No. 18).

**SWMU 35** 

**Recycle Styrofoam Cooling Bath** 

Unit Description:

This unit is located in Building 532 and consists of a contact cooling bath from extruded recycled styrofoam. The bath is a steel trough about 20 feet long by 2 feet wide by 6 inches deep. A ribbon of recycled polystyrene flows submerged in the bath and runs through a vacuum dryer at the end. The contact cooling water is recycled, and the system is bled to the Process Sewer System (SWMU 24).

Date of Startup:

The recycle styrofoam bath has operated since the styrofoam process

began in 1957.

Date of Closure:

The unit is active.

Wastes Managed:

The unit manages contact cooling water that may contain small amounts

of ethylbenzene, styrene, and blowing agents.

Release Controls:

The unit, which is located indoors, is underlain by a concrete floor that

has a blind sump.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, the unit appeared to be in good condition.

## Former 250-Gallon Pressurized Storage Tanks

Unit Description:

This unit consisted of about 20 250-gallon pressurized tanks located throughout the facility used to store liquid wastes. According to the 1989 PA/VSI report, the storage tanks often had no release controls, and there was reportedly no standard protocol to ensure proper waste handling and disposal.

Date of Startup:

The date of startup for this unit is unknown.

Date of Closure:

Dow discontinued use of the tanks in 1995.

Wastes Managed:

The unit was used to store waste solvents, waste oils, polymerized styrene, and other liquid process wastes.

Release Controls:

The unit had no release controls.

History of

Documented Releases:

No releases were documented from this unit.

Observations:

Tetra Tech observed two of the formerly used storage tanks south of Building 401 (see Photograph No. 19). According to facility representatives, the two tanks contain solid polymerized styrene. Facility representatives did not know how long the material had been stored at this location.

**SWMU 37** 

## Fire Protection Collection Basin

Unit Description:

This unit consists of a concrete basin with a capacity of 250,000 gallons located north of the Wastewater Treatment System (SWMUs 38-40). The unit receives untreated process water from the Process Sewer System (SWMU 24). It has an overflow/underflow weir system for oil-

water separation. Oil is skimmed off the water in the basin, and the remaining water is pumped to the Wastewater Treatment System (SWMUs 38-40).

Date of Startup:

The system began operating in 1992.

Date of Closure:

The unit is active.

Wastes Managed:

The unit receives water from the Process Sewer System (SWMU 24). This water contains small amounts of several hazardous constituents, including ethylbenzene, styrene, acrylonitrile, and solvents, as well as oil and dirt.

Release Controls:

The collection basin is constructed of concrete and pumps water to the Wastewater Treatment System (SWMUs 38-40).

History of

Documented Releases:

No releases were documented from this unit.

Observations:

During the VSI, the unit appeared to be in good condition (see Photograph No. 20).

**SWMU 38-40** 

Wastewater Treatment System

Unit Description:

This unit consists of three SWMUs, an Aerator System (SWMU 38), a Clarifier (SWMU 39), and a Tertiary Sand Filter System (SWMU 40). The unit is located north of the Former Fire Pond (SWMU 31). Process wastewater from the Fire Protection Collection Basin (SWMU 37) and sanitary wastewater from the septic tank flows into one of the two 5,000-gallon Aerators (SWMU 38). From there, it is routed to the Clarifier (SWMU 39). After clarification, the water is routed to the Tertiary Sand Filter System (SWMU 40). The filtered water is then discharged to the

Drainage Ditch to Big Thief Creek (SWMU 18) and monitored at Outfall 001. The system treats about 17,000 gallons of water per day.

Date of Startup:

The system began operating in 1992.

Date of Closure:

The units are active.

Wastes Managed:

The unit treats the facility's process and septic waters and storm water runoff. The process water includes water from most on-site sumps, forklift washwater, pellet car washwater, and contact cooling water from the Styron plant. The water routed to the system likely contains ethylbenzene, styrene, acrylonitrile, oil, dirt, solvents, and foam particles.

Release Controls:

The unit is underlain by concrete and has a collection sump to contain spills. Spills are collected in the sump and reprocessed through the system.

History of

Documented Releases:

No releases were documented from these units.

Observations:

During the VSI, the units appeared to be in good condition (see Photograph No. 21).

### 4.0 AREAS OF CONCERN

Tetra Tech identified no AOCs during the PA/VSI. However, five AOCs were identified during the PA/VSI conducted in 1989. These AOCs are discussed below.

- AOC 1 Styrene Spill Near Pump for Styrene Storage Tanks: In January 1988, a styrene monomer spill occurred in the diked pump area near the on-site styrene storage tanks. The spill was cleaned up, and contaminated soil was excavated and replaced. According to Dow facility representatives, the area has since been diked and a clay liner has been installed to contain spills in the styrene pump area. Also, the facility monitors for styrene at Outfall 001 in Big Thief Creek.
- AOC 2 Blowing Agent Spill: In August 1988, a blowing agent spill occurred in the Styrofoam plant. The blowing agent, ethyl chloride, reportedly vaporized almost immediately; therefore, no further action is required.
- AOC 3 Process Filter Area: Process filters were not stored within a bermed area during the 1989 VSI, but the filters are now stored in a bermed area.
- AOC 4 Underground Catalyst Storage Tank: A 10,000-gallon steel tank housed in an underground concrete vault in the Styron plant stored blowing agent during the 1989 VSI. According to facility representatives, the tank was taken out of service in December 1999.
- AOC 5 Anecdotal Release Information: Information from OEPA officials indicates that anonymous tips had been given to OEPA regarding various styrene monomer spills and waste dumping near the employee recreational area. Verification of these incidents has not been made. Facility representatives were unaware of waste dumping in the employee recreational area.

## 5.0 CONCLUSIONS AND RECOMMENDATIONS

The PA/VSI identified 40 SWMUs and no AOCs at the Dow facility. Background information on the facility's location, operations, waste generating processes and waste management practices, history of documented releases, regulatory history, environmental setting, and receptors is presented in Section 2.0. SWMU-specific information, such as the unit's description, dates of operation, wastes managed, release controls, history of documented releases, and observed condition, is presented in Section 3.0. Following are Tetra Tech's conclusions and recommendations for each SWMU. Table 3, located at the end of this section, summarizes the SWMUs at the facility and the recommended further actions.

### SWMU<sub>1</sub>

## Former Flaring Pad

Conclusions:

This unit is located on the site of the present maintenance building (Building 505). The unit consists of a concrete slab used to burn wastes using an aspirated system. Although the past potential for release to soil, groundwater, and air is high, the extent of past contamination cannot be investigated because all soil beneath and surrounding the unit was removed during construction of the maintenance building.

On-Site Soil and Groundwater: There is no potential for release to soil or groundwater from this unit because no spills or releases were documented. Furthermore, the unit no longer exists and the maintenance building was constructed over the site. During the unit's operation, there was a moderate potential for soil contamination in the immediate vicinity of the pad because the pad was not curbed to contain runoff. The extent of this soil contamination can no longer be investigated because the soil surrounding and beneath the pad was removed during construction of the maintenance building.

Surface Water: There is no potential for release to surface water from this unit because the unit no longer exists. During the unit's operation, there was a low potential for release to surface water because of the distance from the unit to surface water.

Air: Presently, there is no potential for release to air from this unit because the unit no longer exists. During the unit's operation, air releases occurred.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 2

Former Waste Pile

Conclusions:

The unit was located on the site of the Former Fire Pond (SWMU 31). This unit was a 60- by 60-foot area used to accumulate and subsequently burn process filters, wood pallets, scrap product, contaminated boots and gloves, waste paper and other solid wastes.

On-Site Soil and Groundwater: Presently, there is no potential for release to soil or groundwater from this unit because the unit no longer exists. During operation, the potential for release to soil from ash in the unit was high. The extent of this contamination cannot be investigated because soil and sediment beneath and around the unit were completely removed during excavation for the Former Fire Pond (SWMU 31).

Surface Water: There is no potential for release to surface water from this unit because the unit no longer exists and soil and sediment beneath and around the unit were completely removed during excavation for the Former Fire Pond (SWMU 31). During operation, the unit had a high potential for release to surface water because of the proximity of the unit to the Drainage Ditch to Big Thief Creek (SWMU 18).

Air: Presently, there is no potential for release to air from this unit because the unit no longer exists. During the unit's operation, air releases occurred.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

Former Hazardous Waste Storage Areas - Styron Plant

Conclusions:

This unit was reportedly located in three or four areas throughout the Styron plant used to temporarily store about 1,000 55-gallon drums of polystyrene wastes. All wastes were removed, and the unit no longer exists. There is no potential for past or ongoing releases to soil and groundwater, surface water, and air from the unit because the unit has no evidence or history of releases.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 4

Former Hazardous Waste Storage Area

Conclusions:

This unit was located in the southwestern end of the Styron plant south of the present Hazardous Waste Storage Area (SWMU 5). The unit was located outdoors and did not have a concrete pad. During the unit's operation, there was a high potential for release to soil, groundwater, surface water, and air. However, presently there is no potential for release to these media from the unit because it no longer exists and the unit underwent closure in 1996. During closure, contaminated soil was excavated and disposed of in accordance with OEPA requirements.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 5

Hazardous Waste Storage Area

Conclusions:

This unit is located on a 24- by 20-foot concrete pad on D Street on the southwestern end of the Styron plant. The concrete pad has a 4-inch-high concrete berm around three sides. The entrance to the pad has a blind sump with a 960-gallon capacity. This unit has a low potential for release to soil, groundwater, surface water, and air.

Recommendations:

Hazardous Waste Container Loading Area

Conclusions:

This unit is located on the south side of Building 408. Three garage door loading docks are used to load drummed hazardous wastes. No spills have been documented from this unit, and the driveway and building are made of concrete. No drains were observed in the area. The unit has a low potential for release to soil, groundwater, surface water, and air.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 7

Former Road Side Staging Area

Conclusions:

This unit was located along the gravel road near the Hazardous Waste Storage Area (SWMU 5). About 40 14-gallon hazardous waste containers on wooden pallets were temporarily stored in this unit. During the unit's operation, it had a moderate potential for release to soil, groundwater, surface water, and air because the unit had no release controls. Presently, the unit has no potential for release to soil, groundwater, surface water, and air because this unit longer exists.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 8

Former Waste Fuel Storage Tanks

Conclusions:

This unit was located immediately east of the Hazardous Waste Storage Area (SWMU 5). The tanks were placed on a concrete and asphalt pad and surrounded by a 2-foot-high clay berm with a gravel cover. The pad reportedly contained several cracks in both the asphalt and concrete portions. During the unit's operation, it had a moderate potential for release to soil and groundwater and a low potential for past and present releases to all other media. According to facility representatives, the unit was remediated in 1990. However, details of the remediation were not available for review.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 9

Hazardous Waste Fuel Storage Tank

Conclusions:

This unit is located near the intersection of B and Fifth Streets on a concrete pad with a concrete dike and sump. The unit collects waste from the recycle organic tank farm. The unit has a low potential for release to soil, groundwater, surface water, and air because of the concrete containment and a 2- to 3-foot-high cement dike surrounding the unit.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 10

Process Boilers R1 and R3

Conclusions:

This unit is located between B and C Streets on the northwest corner of B and Fifth Streets. The boilers are on a concrete pad, separated by concrete walls, and surrounded by a 1-foot-high concrete berm. The units are regulated by air permits. No spills or releases were documented from this unit; therefore, the unit has a low potential for release to soil, groundwater, surface water, and air.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 11** 

Satellite Accumulation Area - Ethafoam Plant

Conclusions:

This unit is located north of and next to the Ethafoam plant. The area is used as a storage area for various solid and liquid wastes, some of which are hazardous. During the VSI, Tetra Tech observed staining and some small cracks in the concrete pad. No spills or releases were documented from this unit.

On-Site Soil and Groundwater: The unit has a moderate potential for release to soil and groundwater because of the cracks observed in the concrete pad during the VSI.

Surface Water and Air: The unit has a low potential for release to surface water and air because no releases were documented from this unit.

Recommendations:

Tetra Tech recommends repairing the cracks in the concrete pad to reduce the potential for release.

**SWMU 12** 

Former Methylene Chloride Cleaning Tank

Conclusions:

This unit is located next to the recycle organic tank farm on A Street in the northwestern corner of the Styron plant. The tank stands on a railroad tie over a concrete pad with a 6-inch-high concrete curb. This unit was used to clean partially polymerized polystyrene from a particular piece of equipment in the polystyrene process. During the unit's operation, it had a low potential for release to soil, groundwater, surface water, and air because methylene chloride was contained at all times and the unit had a concrete containment system.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 13** 

**Outdoor Off-Specification Product Storage Area** 

Conclusions:

This unit is located on the south side of Building 509. The unit has a low potential for release to soil, groundwater, surface water, and air because the off-specification material is solid, no releases were documented from this unit, and the unit is underlain by an asphalt surface.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 14

Indoor Off-Specification Product Storage Area

Conclusions:

This unit is located in the Ethafoam warehouse section of Building 504 in the Ethafoam plant. This unit was not observed during the VSI because of construction activities. The unit has a low potential for release to soil,

groundwater, surface water, and air because the unit is located indoors on a concrete floor, no releases were documented from this unit, and the off-specification material is solid.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 15

**Two-Section Septic Tank System** 

Conclusions:

This unit is located underground south of the main office building (Building 502) below the grassy area in front of the building. The tank is constructed of concrete.

On-Site Soil and Groundwater: There is a low potential for release of hazardous constituents to soil or groundwater from this unit because the septic system no longer receives process waters. From 1957 to 1976, the potential for releases of hazardous constituents to the subsurface was moderate because the septic system received process waters and was located underground.

Surface Water: There is a low potential for release of hazardous constituents to surface water from this unit because the unit is underground and because the second tank is routed to the Wastewater Treatment System (SWMUs 38-40).

Air: There is a low potential for past and ongoing releases to air from this unit because of its underground location.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 16** 

**Solid Waste Dumpsters** 

Conclusions:

This unit consists of solid waste Dumpsters located at various indoor and outdoor locations throughout the entire facility. The Dumpsters store nonhazardous wastes. The Dumpsters are underlain by either asphalt (outdoors)

or concrete flooring (indoors), and some have curbs and drains. The unit has no potential for release to soil, groundwater, surface water, and air because the waste is nonhazardous and the units are underlain by asphalt or concrete.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 17** 

Storm Water Drainage System

Conclusions:

This unit surrounds and dissects the Styron plant. The system consists of natural clay gravel-lined ditches and grates. However, some parts of the system are natural drainageways along roads, with no lining. The sewer lines are made of concrete. Storm water collected in the unit is routed to the Wastewater Treatment System (SWMUs 38-40).

Soil and Groundwater: Storm water flowing through the ditches could contain hazardous constituents; therefore, there is a high potential for soil in the ditches and underlying groundwater to become contaminated.

Surface Water: There is a low potential for surface water contamination because all runoff is currently routed to the Wastewater Treatment System (SWMUs 38-40) before discharge to the Drainage Ditch to Big Thief Creek (SWMU 18).

Air: There is a low potential for release to air from this unit because of the dilute nature of the wastes.

Recommendations:

Tetra Tech recommends collecting soil samples from the soil-lined drainage ditches to determine if hazardous constituents have been released. Sampling and analysis of storm water runoff from the ditches is also suggested.

**Drainage Ditch to Big Thief Creek** 

Conclusions:

This unit receives treated process water and storm water runoff from the Wastewater Treatment System (SWMUs 38-40). In January 1988, a styrene spill occurred in the vicinity of the styrene storage tanks, but the spill was subsequently cleaned up and contaminated soil was removed. In 1989, a release of untreated process water from the former Aerated Skimmer Basin (SWMU 32) to the surface water in the Drainage Ditch to Big Thief Creek (SWMU 18) occurred. The pump in the basin was too small to offset an increase in the amount of process water from the Process Sewer System (SWMU 24). The estimated rate of discharge was about 1 gpm. The water was reportedly very oily and emitted a strong organic odor. There is a moderate potential for release to soil, groundwater, surface water, and air from this unit due to past releases to this unit.

Recommendations:

Tetra Tech recommends collecting soil samples from this unit specifically in the area where past releases have occurred.

**SWMU 19** 

**Drainage Ditch to North** 

Conclusions:

This unit receives runoff from the northern part of the Styron plant. The water in the ditch is mostly storm water runoff. The unit has a low potential for release to soil, groundwater, surface water, and air because runoff to this unit is generated primarily from noncontact precipitation. A nearby acrylonitrile tank and the recycle organic tank farm have separate padding and diking to prevent runoff to the unit.

Recommendations:

Pellet Car Washing Area and Sump

Conclusions:

This unit is located in a covered building attached to the west side of

Building 407. The unit is used to clean railcars after the removal of polystyrene.

The unit has a low potential for release to soil, groundwater, surface water, and

air because the wastewater, which is conveyed to the Wastewater Treatment

System (SWMUs 38-40), is nonhazardous and the unit is located indoors.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 21** 

Forklift Washing Area and Sump

Conclusions:

This unit is located in the northeast corner of Building 50. The unit consists of concrete walls and floor. The area is used for cleaning forklifts. The unit has a low potential for release to soil, groundwater, surface water, and air because the unit is located indoors on a concrete pad and wastewater from the unit is

conveyed to the Wastewater Treatment System (SWMUs 38-40).

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 22** 

**Evaporative Cooling Tower - Styron Plant** 

Conclusions:

This unit is located on the southwest corner of Fifth and B Streets across from Process Boilers R1and R3 (SWMU 10). The unit manages contact cooling water from the Styron Plant. The unit has a low potential for release to soil, groundwater, surface water, and air because the unit is located over a concrete pad and the waste constituents are reportedly present at very low concentrations.

Recommendations:

Former Evaporative Cooling Towers - Ethafoam Plant

Conclusions:

This unit was located north of Building 504 on a concrete pad. The contact cooling water may have contained catalysts or blowdown agents. During the unit's operation, it had a low potential for release to soil, groundwater, surface water, and air because the unit was located on a concrete pad and the cooling water blowdown was discharged directly to the Process Sewer System (SWMU 24). The unit was also closed to the atmosphere. The unit was removed in 1992. Currently, there is no potential for release to soil, groundwater, surface water, and air because the unit no longer exists.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 24** 

**Process Sewer System** 

Conclusions:

This unit is located underground and accepts drainage from the forklift washwater, pellet car washwater, cooling tower and boiler blowdown, and storm water. The integrity of the sewer system is unknown. A 235-foot-long section of the process sewer line and contaminated soil were removed and replaced in 1997.

On-Site Soil and Groundwater: The potential for release to soil or groundwater from this unit cannot be evaluated because the integrity of the sewer system is unknown.

Surface Water: The unit has a low potential for release to surface water because the process water is conveyed to the Wastewater Treatment System (SWMUs 38-40) prior to discharge to the Drainage Ditch to Big Thief Creek (SWMU 18).

Air: There is a low potential for releases to air from this unit because it is underground.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMUs 25-28** 

Former Wastewater Treatment System

Conclusions:

This unit was located underground and consisted of an Aerator (SWMU 25), a Clarifier (SWMU 26), a Chlorinator (SWMU 27), and two Tertiary Filters (SWMU 28). Water routed to the treatment system likely contained ethylbenzene, styrene, acrylonitrile, oil, dirt, solvents, and foam particles.

On-Site Soil and Groundwater: There is no potential for release to soil and groundwater because the unit no longer exists and no spills or releases were documented.

Surface Water: During the unit's operation, it had a moderate potential for release to surface water because of its proximity to the Drainage Ditch to Big Thief Creek (SWMU 18) and because it had no overflow controls.

Air: The unit also had a low to moderate potential for release to air during its operation because it was open to the atmosphere. Currently, there is no potential for release to surface water and air because the unit no longer exists.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 29** 

Former Used Filter Sand Pile

Conclusions:

This unit was located southeast of the Former Hazardous Waste Storage Area (SWMU 4). Used filter sand was stored on the ground and may have contained hazardous constituents such as ethylbenzene and styrene.

On-Site Soil and Groundwater: During the unit's operation, it had a moderate potential for release to soil and groundwater because filter sand was fairly

volatile and the unit was located on the ground. Some leaching may have occurred.

Surface Water: The unit had a low potential for release to surface water because of its distance to surface water. Currently, there is no potential for release to surface water and air because the unit no longer exists.

Air: This unit had a moderate potential for release to air because the filter sand was fairly volatile and the unit was open to the atmosphere. Currently, there is no potential for release to surface water and air because the unit no longer exists.

Recommendations:

Tetra Tech recommends soil sampling in the vicinity of the former sand pile to determine if the unit has impacted on-site soil.

#### **SWMU 30**

#### Former Well Water Treatment Backflush Sump

Conclusions:

This unit is located in Building 409, which is also the site of the well water treatment system. This backflush, which may have contained filter sand and salt, was discharged directly to the Former Fire Pond (SWMU 31). During its operation, the unit had no potential for release to soil, groundwater, surface water, and air because the backflush was nonhazardous.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

#### SWMU 31

#### Former Fire Pond

Conclusions:

This unit was located in the northwest corner of the intersection of Fifth and E Streets. The pond had a 2-foot-high berm with a rubber liner and a packed clay floor. Available information indicates that a portion of the pond intersected the underlying sand and gravel aquifer. During its operation, the unit had a high potential for release to soil and groundwater because the bottom of the pond extended into the sand and gravel aquifer and the permeability of the compacted

clay layer bottom was unknown. The unit also had a high potential for release to surface water because water in the pond contained some hazardous constituents. The pond water was discharged directly into the Drainage Ditch to Big Thief Creek (SWMU 18). The unit also had potential for release to the air because the unit was open to the atmosphere. However, the pond underwent closure in 1996; therefore, there is no potential for ongoing or future releases to soil, groundwater, surface water, and air.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 32** 

**Former Aerated Skimmer Basin** 

Conclusions:

This unit was located southwest of the Wastewater Treatment System (SWMUs 38-40) and received untreated process water from the Process Sewer System (SWMU 24). This water reportedly contained small amounts of several hazardous constituents, such as ethylbenzene, styrene, acrylonitrile, and solvents, as well as oil and dirt. During the 1989 VSI, a release of untreated process water to the surface water Drainage Ditch to Big Thief Creek (SWMU 18) occurred. The pump in the basin was too small to offset an increase in the amount of process water from the Process Sewer System (SWMU 24). The estimated rate of discharge was about 1 gpm. The water was reportedly very oily and emitted a strong organic odor. During its operation, the unit had a high potential for release to soil, groundwater, surface water, and air because the basin was designed to allow untreated overflow to discharge directly into the Drainage Ditch to Big Thief Creek (SWMU 18). The unit was also open to the atmosphere. Currently, there is no potential for ongoing or future releases from the unit because the unit was removed in 1992 along with the Former Wastewater Treatment System (SWMUs 25-28).

Recommendations:

**Dowtherm Satellite Accumulation Areas** 

Conclusions:

The unit is located throughout the Styron plant in 55-gallon drums. The areas are used on an as needed basis, and their locations apparently vary with time. The unit has a low potential for release to soil, groundwater, surface water, and air because the drums are covered and underlain by a concrete pad. The Dowtherm is reportedly a nonvolatile oil.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

SWMU 34

Dike and Sump System for Runoff and Spill Collection

Conclusions:

This unit receives runoff and spills from storage tanks and boilers. The runoff and spill water may contain ethylbenzene, styrene, acrylonitrile, oil, Dowtherm, and solvents. The unit has a low potential for release to soil, groundwater, surface water, and air because the dikes and sumps are designed to prevent releases from occurring and the unit appeared to be in good condition at the time of the VSI.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 35** 

**Recycle Styrofoam Cooling Bath** 

Conclusions:

This unit is located in Building 532. The bath trough is made of steel. The unit manages contact cooling water that may contain small amounts of ethylbenzene, styrene, and blowing agents.

On-Site Soil and Groundwater: The unit has a low potential for release to soil and groundwater because the unit is underlain by a concrete floor and blind sump.

Surface Water: The unit has a low potential for release because the cooling water is bled to the Process Sewer System (SWMU 24).

Air: The unit has a low potential for release to air because it is indoors.

Recommendations:

Tetra Tech recommends no further action for this SWMU.

**SWMU 36** 

Former 250-Gallon Pressurized Storage Tanks

Conclusions:

This unit consisted of about 20 250-gallon pressurized tanks located throughout the Styron plant and used to store liquid wastes. During its operation, the unit was reportedly in good condition, and no releases were documented from this unit. The potential for release to soil, groundwater, surface water, and air from this unit is low. During the VSI, two tanks containing solid polymerized styrene were identified near Building 401. Tetra Tech personnel could not determine how long the tanks had stored this material.

Recommend is:

Tetra Tech recommends removing and properly disposing of the material in the tanks.

**SWMU 37** 

**Fire Protection Collection Basin** 

Conclusions:

This unit consists of a concrete basin located north of the Wastewater Treatment System (SWMUs 38-40). The unit receives untreated process water from the Process Sewer System (SWMU 24). This water contains several hazardous constituents, such as ethylbenzene, styrene, acrylonitrile, and solvents, as well as oil and dirt. The unit has a low potential for release to soil, groundwater, surface water, and air because the basin is made of concrete and has a pump to transfer water from the basin to the Wastewater Treatment System (SWMUs 38-40).

Recommendations:

SWMUs 38-40

**Wastewater Treatment System** 

Conclusions:

This unit consists of three separate units, an Aerator System (SWMU 38), a Clarifier (SWMU 39), and a Tertiary Sand Filter System (SWMU 40). The unit treats process and septic water and storm water runoff. Wastewater routed to the unit likely contains ethylbenzene, styrene, acrylonitrile, oil, dirt, solvents, and foam particles. No spills or releases were documented from this unit, and it appeared to be in good condition at the time of the VSI. The unit has a low potential for release to soil, groundwater, surface water, and air because the system is underlain by a concrete pad with a sump to contain spills. The sump routes spills to the system to be reprocessed.

Recommendations:

TABLE 3
SWMU SUMMARY

	SWMU	Dates of Operation	Evidence of Release	Recommended Further Action
1.	Former Flaring Pad	1957 to 1968	No releases were documented from this unit.	No further action
2.	Former Waste Pile	1957 to 1965	No releases were documented from this unit.	No further action
3.	Former Hazardous Waste Storage Areas – Styron Plant	1974 to 1980	No releases were documented from this unit.	No further action
4.	Former Hazardous Waste Storage Area	1979 to 1982	Between 1978 and 1980, about 50 gallons of styrene, ethylbenzene, and partially polymerized polystyrene were released.	Underwent closure in 1996; no further action
5.	Hazardous Waste Storage Area	1982 to present	In 1987, waste poured from a 14-gallon drum to the storage area floor.	Dow responded by cleaning up the waste the same day; no further action
6.	Hazardous Waste Container Loading Area	1974 to present	No releases were documented from this unit.	No further action
7.	Former Roadside Staging Area	February 1987 to June 1987	No releases were documented from this unit.	No further action
8.	Former Waste Fuel Storage Tanks	1979 to 1990	No releases were documented from this unit.	No further action
9.	Hazardous Waste Fuel Storage Tank	1977 to present	According to facility representatives a release from this unit has not occurred. However, a document titled "RCRA Part B Permit Application for BIF Units" refers to a 7,900-pound spill that reportedly occurred at this unit in 1997.	No further action
10.	Process Boilers R1 and R3	R1: 1976 to present R3: 1968 to present	No releases were documented from this unit.	No further action
11.	Satellite Accumulation Area - Ethafoam Plant	1957 to present	No releases were documented from this unit.	Repair cracks in concrete pad
12.	Former Methylene Chloride Cleaning Tank	1983 to 1993	No releases were documented from this unit.	No further action
13.	Outdoor Off- Specification Product Storage Area	Unknown to present	No releases were documented from this unit.	No further action
14.	Indoor Off-Specification Product Storage Area	Unknown to present	No releases were documented from this unit.	No further action

# TABLE 3 (Continued)

## SWMU SUMMARY

	SWMU	Dates of Operation	Evidence of Release	Recommended Further Action
15.	Two-Section Septic Tank System	1957 to present	No releases were documented from this unit.	No further action
16.	Solid Waste Dumpsters	1957 to present	No releases were documented from this unit.	No further action
17.	Storm Water Drainage System	1957 to present	No releases were documented from this unit.	Soil sampling of unlined drainage ditches and storm water runoff sampling in the ditches
18.	Drainage Ditch to Big Thief Creek	1957 to present	In 1988, a styrene spill occurred in the drainage ditch, but it was remediated. In 1989, untreated process water from the SWMU 32 was released to the drainage ditch.	Soil sampling in the drainage ditch in the vicinity of the past releases
19.	Drainage Ditch to North	1957 to present	No releases were documented from this unit.	No further action
20.	Pellet Car Washing Area and Sump	Unknown to present	No releases were documented from this unit.	No further action
21.	Forklift Washing Area and Sump	Unknown to present	No releases were documented from this unit.	No further action
22.	Evaporative Cooling Tower – Styron Plant	1968 to present	No releases were documented from this unit.	No further action
23.	Former Evaporative Cooling Towers - Ethafoam Plant	1962 to 1992	No releases were documented from this unit.	No further action
24.	Process Sewer System	1964 to present	A 235-foot section of the sewer line and contaminated soil were removed and replaced in 1997.	No further action
25-28.	Former Wastewater Treatment System	1976 to 1992	No releases were documented from these units.	No further action
29.	Former Used Filter Sand Pile	Unknown to 1992	No releases were documented from this unit.	Soil sampling in the vicinity of the former sand pile
30.	Former Well Water Treatment Backflush Sump	Unknown to 1992	No releases were documented from this unit.	No further action
31.	Former Fire Pond	1966 to 1996	No releases were documented from this unit.	No further action
32.	Former Aerated Skimmer Basin	1976 to 1992	During the 1989 VSI, untreated process water released to surface water in SWMU 18.	No further action

# TABLE 3 (Continued)

## SWMU SUMMARY

	SWMU	Dates of Operation	Evidence of Release	Recommended Further Action
33.	Dowtherm Satellite Accumulation Areas	1968 to present	In 1987, a small fire occurred near the process boilers that was reportedly related to a Dowtherm spill.	No further action
34.	Dike and Sump Systems for Runoff and Spill Collection	1968 to present	No releases were documented from this unit.	No further action
35.	Recycle Styrofoam Cooling Bath	1957 to present	No releases were documented from this unit.	No further action
36.	Former 250-Gallon Pressurized Storage Tanks	Unknown to 1995	No releases were documented from this unit.	Remove and properly dispose of material in the two tanks identified during the VSI
37.	Fire Protection Collection Basin	1992 to present	No releases were documented from this unit.	No further action
38-40.	Wastewater Treatment System	1992 to present	No releases were documented from these units.	No further action

#### REFERENCES

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#### VISUAL SITE INSPECTION SUMMARY

The Dow Chemical Company (Dow)
Hanging Rock Plant
Ironton, Ohio
OHD 039 128 913

Date:

May 4 and 5, 2000

Primary Facility Representative: Representative Telephone No.: Additional Facility Representatives: Dennis Stanley, Dow (740) 533-4035 Troy DeHoff, Dow

Inspection Team:

Stan Lynn, Tetra Tech EM Inc. (Tetra Tech) David Remley, Tetra Tech

Photographer:

David Remley

Weather Conditions:

Clear, sunny, 75 °F

Summary of Activities:

The visual site inspection (VSI) began on May 4th at 10:00 a.m. with an introductory meeting. The inspection team explained the purpose of the VSI and the agenda for the visit. Facility representatives then discussed the facility's past and current operations, solid wastes generated, and release history. Facility representatives provided the inspection team with copies of requested documents.

The VSI tour began on May 5th at 8:00 a.m. Tetra Tech observed solid waste management units (SWMU) 1 through 40 and assessed the structural integrity of each SWMU. The tour concluded at 3:00 p.m., after which the inspection team held an exit meeting with facility representatives. The VSI was completed and the inspection team left the facility at 4:00 p.m.

# APPENDIX B

## VISUAL SITE INSPECTION FIELD NOTES

(Five Sheets)

### APPENDIX A

### VISUAL SITE INSPECTION SUMMARY AND PHOTOGRAPHS

(14 Pages)

(Note: The photographs in this photographic log are numbered to match their order of discussion in the text of the report; for this reason, the photograph numbers and descriptions may not correspond with the numbers and descriptions in the field notes [Appendix B]. Also, some photographs mentioned in the field notes do not appear in this photographic log.)

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Photograph No. 1 Orientation: East

Location: SWMUs 2 and 31 Date: May 5, 2000

Description: Grassy area in background where Former Waste Pile (SWMU 2) and Former Fire Pond (SWMU 31) were located.



Photograph No. 2 Orientation: West

Location: SWMUs 4 and 5 Date: May 5, 2000

Description: Green sheet metal building where Hazardous Waste Storage Area (SWMU 5) is located and grassy area in background where Former Hazardous Storage Area (SWMU 4) was located.

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Photograph No. 3

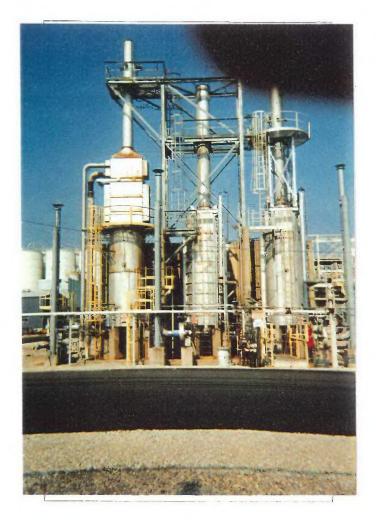
Orientation: South

Description: Hazardous Waste Storage Area with sump in foreground and 55-gallon drums on wooden pallets in background



Photograph No. 4
Orientation: Northwest
Date: May 5, 2000
Description: Hazardous Waste Container Loading Area building and loading dock in background and driveway in foreground

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Photograph No. 6 Orientation: West

Orientation: West

Date: May 5, 2000

Description: Process Boiler R1 on far left and Process Boiler R3 on far right; Process Boiler R2, located between R1 and R3, burns natural gas only

Location: SWMU 10

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Photograph No. 7
Orientation: South

Location: SWMU 11
Date: May 5, 2000

Description: Satellite Accumulation Area - Ethafoam Plant with sloped roof and concrete pad; Note staining on floor.



Photograph No. 8 Location: SWMU 13
Orientation: Northeast Date: May 5, 2000

Description: Outdoor Off-Specification Product Storage Area containing off-specification Ethafoam outside Building 509

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Photograph No. 9
Orientation: West
Location: SWMU 15
Date: May 5, 2000

Description: Two-Section Septic Tank System in grassy area near main office building



Photograph No. 10 Orientation: East Description: Solid Waste Dumpster located behind Building 531

Location: SWMU 16 Date: May 5, 2000

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Photograph No. 11 Orientation: Southeast

Location: SWMU 17 Date: May 5, 2000

Description: A section of the Storm Water Drainage System with steel grate cover on left side of photograph



Photograph No. 12 Orientation: South

Description: Drainage Ditch to Big Thief Creek with slide gate valves

Location: SWMU 18 Date: May 5, 2000

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Date: May 5, 2000

Photograph No. 13 Orientation: Northwest

Description: Drainage Ditch to North with sandy sediment

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Photograph No. 14
Orientation: North
Date: May 5, 2000

Description: Pellet Car Washing Area and Sump; sump to the left and railcar to the right

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Photograph No. 15 Orientation: West

Location: SWMU 21 Date: May 5, 2000

Description: Forklift Washing Area and Sump, where staining was observed on concrete floor around

sump



Photograph No. 16 Orientation: West

Description: Evaporative Cooling Tower - Styron Plant on concrete pad

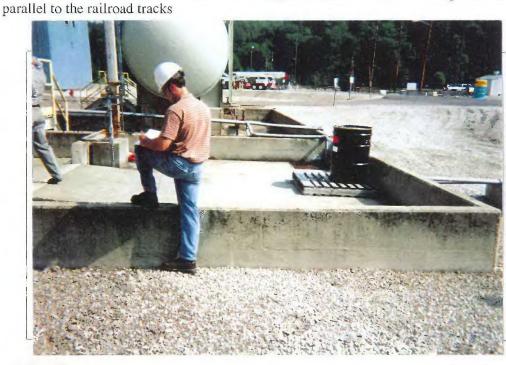
Location: SWMU 22 Date: May 5, 2000

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Photograph No. 17
Orientation: North
Location: SWMU 24
Date: May 5, 2000

Description: Location of underground Process Sewer System, which runs under the pavement and



Photograph No. 18
Orientation: North
Description: 3-foot-high concrete dike of Dike and Sump System for Runoff and Spill Collection sump

used to contain raw material storage tank

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Photograph No. 19
Orientation: North
Location: SWMU 36
Date: May 5, 2000

Description: Two 250-Gallon Pressurized Storage Tanks containing solid polymerized styrene



Photograph No. 20
Orientation: Southwest
Date: May 5, 2000

Description: Fire Protection Collection Basin containing process water from Process Sewer System (SWMU 24)

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Date: May 5, 2000

Photograph No. 21 Orientation: West

Description: Entire Wastewater Treatment System

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# APPENDIX B

# VISUAL SITE INSPECTION FIELD NOTES

(Five Sheets)

### VISUAL SITE INSPECTION SUMMARY

The Dow Chemical Company (Dow)
Hanging Rock Plant
Ironton, Ohio
OHD 039 128 913

Date:

May 4 and 5, 2000

Primary Facility Representative: Representative Telephone No.:

Dennis Stanley, Dow (740) 533-4035

Additional Facility Representatives:

Troy DeHoff, Dow

Inspection Team:

Stan Lynn, Tetra Tech EM Inc. (Tetra Tech)

David Remley, Tetra Tech

Photographer:

David Remley

Weather Conditions:

Clear, sunny, 75 °F

Summary of Activities:

The visual site inspection (VSI) began on May 4th at 10:00 a.m. with an introductory meeting. The inspection team explained the purpose of the VSI and the agenda for the visit. Facility representatives then discussed the facility's past and current operations, solid wastes generated, and release history. Facility representatives provided the inspection team with copies of requested documents.

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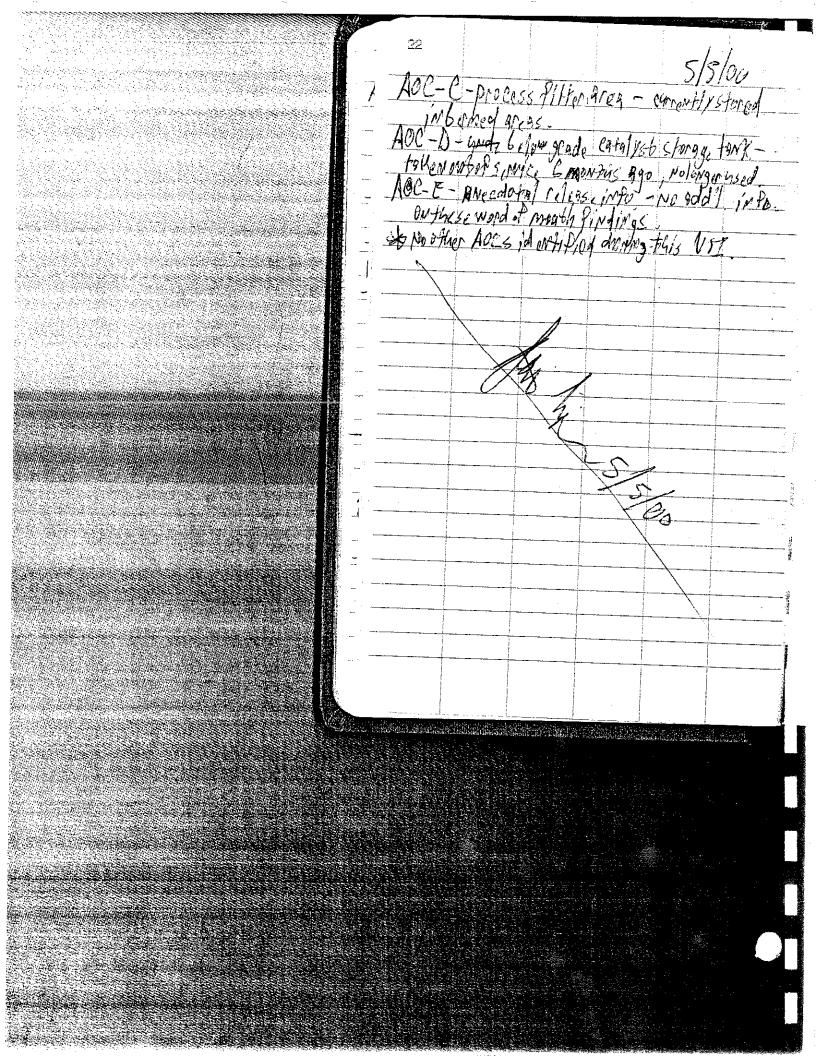
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### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 5 77 WEST JACKSON BOULEVARD CHICAGO, IL 60604-3590

REPLY TO THE ATTENTION OF:

HRE-8J

June 15, 1994

RECEIVED WMD RECORD CENTER JUL 07 1994

Ms. Katherine Anderson
Dow Chemical - Hanging Rock Plant
Route 2
P.O. Box 253
Ironton, Ohio 45638



Re: Visual Site Inspection

Dow Chemical - Hanging Rock Plant

Ironton, Ohio

ID No. OHD 039 128 913

Dear Ms. Anderson:

The United States Environmental Protection Agency (U.S. EPA) Region V will conduct a Preliminary Assessment and a Visual Site Inspection (PA/VSI) at the referenced facility. This inspection is conducted pursuant to the Resource Conservation and Recovery Act, as amended (RCRA) Section 3007 and the Comprehensive Environmental Response, Compensation, and Liability Act, as amended (CERCLA) Section 104(e). The referenced facility has generated, treated, stored, or disposed of hazardous waste subject to RCRA. The PA/VSI requires identification and systematic review of all solid waste streams at the facility. The objective of the PA/VSI is to determine whether or not releases of hazardous wastes or hazardous constituents have occurred or are occurring at the facility which may require further investigation. This analysis will also provide information to establish priorities for addressing any confirmed releases.

The visual site inspection of your facility is to verify the location of all solid waste management units (SWMUs) and areas of concern (AOCs) and to make a cursory determination of their condition by visual observation. The definitions of SWMUs and AOCs are included in Attachment I. The VSI supplements and updates data gathered during a preliminary file review. During this site inspection, no samples will be taken. A sampling visit to ascertain if releases of hazardous waste or constituents have occurred may be required at a later date.

Assistance of some of your personnel may be required in reviewing solid waste flow(s) or previous disposal practices. The site inspection is to provide a technical understanding of the present and past waste flows and handling, treatment, storage, and disposal practices. Photographs of the facility are necessary to document the condition of the units at the facility and the waste management practices used.

Ms. Katherine Anderson June 15, 1994 Page 2

The VSI has been scheduled for Thursday, June 23, 1994, at 9:00 a.m. The inspection team will consist of Jack Brunner and Shin Ahn of PRC Environmental Management, Inc., a contractor for the U.S. EPA. Representatives of the Ohio Environmental Protection Agency (OEPA) may also be present. Your cooperation in admitting and assisting them while on site is appreciated.

The U.S. EPA recommends that personnel who are familiar with present and past manufacturing and waste management activities be available during the VSI. Access to any relevant maps, diagrams, hydrogeologic reports, environmental assessment reports, sampling data sheets, environmental permits (air, NPDES), manifests and/or correspondence is also necessary, as such information is needed to complete the PA/VSI.

If you have any questions, please contact me at (312) 886-4448 or Francene Harris at (312) 886-2884. A copy of the Preliminary Assessment/Visual Site Inspection Report, excluding the conclusions and Executive Summary portion will be sent when the report is available.

Sincerely yours,

Kevin M. Pierard, Chief

OH/MN Technical Enforcement Section

Enclosure

cc:

Ed Lim, OEPA

Michael Moschell, OEPA

#### ATTACHMENT I

The definitions of solid waste management unit (SWMU) and area of concern (AOC) are as follows.

A SWMU is defined as any discernable unit where solid wastes have been placed at any time from which hazardous constituents might migrate, regardless of whether the unit was intended for the management of a solid or hazardous waste.

The SWMU definition includes the following:

- RCRA regulated units, such as container storage areas, tanks, surface impoundments, waste piles, land treatment units, landfills, incinerators, and underground injection wells
- Closed and abandoned units
- Recycling units, wastewater treatment units, and other units that
   U.S. Environmental Protection Agency has generally exempted from standards applicable to hazardous waste management units
- Areas contaminated by routine and systematic releases of wastes or hazardous constituents, such as wood preservative treatment dripping areas, loading or unloading areas, or solvent washing areas

An AOC is defined as any area where a release to the environment of hazardous wastes or constituents has occurred or is suspected to have occurred on a nonroutine or nonsystematic basis. This includes any area where such a release in the future is judged to be a strong possibility.

PRC requests that, if available, the following facility information be provided during the VSI:

- 1. Two copies of a detailed map of the facility
- 2. Facility history, including dates of operation, ownership changes, and production processes
- 3. Current facility operations
- 4. Processes that generate waste that is treated, stored, or disposed of at the facility
- 5. Records of disposal of wastes generated at the facility (manifests, annual reports, etc...)
- 6. Security at the facility
- 7. Information regarding geology and the uses of ground water and surface water in the area
- 8. Permits (air, NPDES, etc...) the facility currently holds or has held in the past and documentation of any permit violations that may have occurred
- 9. Records of any spills that may have occurred at the facility
- 10. Descriptive operational information (location, dimensions, capacity, materials of construction, etc...), dates of start-up and closure, wastes managed, release controls, and release history for each SWMU

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Southeast District Office 195 Front Street ogan, Ohio 43138-9031 (614) 385-8501 REGENED

Waste Manual Division
U.S. EPA, REGION V

Richard F. Celeste Governor

July 21, 1989

RE:

LAWRENCE COUNTY
DOW CHEMICAL
HANGING ROCK PLANT
RCRA CORRESPONDENCE FILE

USEPA Region V RCRA Permits Section 230 S. Dearborn Chicago, IL 60604

Attention: Ms. Lisa Pierard, Chief

Dear Ms. Pierard:

This office has received and reviewed the A. T. Kearney/DPRA Inc. VSI Report on the Dow Chemical Facility, OHD039128913. We appreciate the Region sharing a copy of this report, since the findings and recommendations will be useful in future RCRA inspections and permit requirements.

Please be aware that Dow is involved in a CERCLA action with USEPA and OEPA involving the Schilling Landfill site, nearby. As a result of some of the findings in the VSI, RCRA enforcement action is also possible. Most of the attached comments are offered in the vein of preventing DOW from construing your contractor's determinations as those of USEPA and/or OEPA. In this spirit, please review the attached comments, and feel free to pass them on to your contractor as you deem necessary. Please feel free to call me with any questions.

Sincerely,

Michael Moschell

Inspector

Division of Solid & Hazardous Waste Management

MM/dv

Enclosure

CC: Ed Kitchen, DSHWM, CO

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#### OHIO EPA COMMENTS

## VSI REPORT ON DOW CHEMICAL, HANGING ROCK PLANT

- <u>Page 5, Paragraph 6</u> Review of the Part B in continuing. No recommendations for approval or disapproval have been made at this time.
- <u>Page 5, Paragraph 8</u> The modification classification was made by Ohio EPA.
- <u>Page 6, Paragraph 4</u> The majority of wastes are considered by <u>Dow</u> to be characteristic hazardous wastes. (The agencies may not necessarily agree with this approach.)
- Page 11, Paragraph 6 1968-1974 information should be noted as 'according to Dow representatives', as this issue has been a matter of dispute between USEPA and Dow involving possible shipments to the E. H. Schilling Landfill, a CERCLA site.
- Page 12, Paragraph 4 It appears, from this discussion, that Dow closed a RCRA unit without an approved plan, and constructed a new area without permits and approvals. If so, this fact should be noted.
- <u>Page 13, Paragraph 3</u> "Anecdotal Release Information" is a confusing reference. Please use another term, such as Incidental.
- <u>Page 19, Paragraph 4</u> From the inspection, it appears TCE should also be added to the permit.
- <u>Page 21, Paragraph 3</u> Again, the reference to 'approval pending' is misleading and pre-determinative. Review is continuing. The Region has not acted on this permit in 3 years.
- Page 25, Paragraph 2, last line The report should not speculate, since several complaints from the public have been received. The local air agency should be contacted on this issue.
- Page 26, Paragraph 2 The report should not provide conclusions such as, 'all contaminated soil was removed' without verifying results of soil samples. May wish to add 'according to Dow representatives' to avoid the appearance the Agency has drawn this conclusion.
- <u>Page 29, Item C</u> Product tank vents are not included in this section, and should be. The Portsmouth Local Air Agency should be contacted regarding Dow's air permit compliance status.

- The report did not include information on releases of chlorofluorocarbons. Dow representatives indicated in the inspection this plant was a major user of these ozone-depleaters, and was changing-over to a new compound due to recent legislation.
- Page 31, Paragraph 2, last line The report should not speculate by drawing such a conclusion, until facts are available to confirm or deny the hazard. The potential for explosion due to these 'quick' air releases is not evaluated, and should be.
- <u>Page 32, last line</u> These air releases would probably not settle out ... Again, the report should refrain from drawing conclusions based on speculation.
- Page 33, Paragraph 2 The lack of 'documented' releases does not preclude the possibility of spills which were not documented or reported. These conclusions should be revised to reflect the possibility that pre-RCRA record keeping practices could be expected to be minimal, and a possibility exists that waste could have been spilled in this area. In addition, Dow has indicated their records retention policy would not allow them to keep records back into this period.
- <u>Page 34, Paragraph 1</u> Complete removal of contaminated soil is not documented, and this statement should be qualified to reflect this.
- <u>Page 35, Paragraph 1</u> Same as pg. 34, above. It is possible to investigate the extent of contaminated soil under this unit, which appears to be recommended later, in discussions of testing the extent of the liner under the firepond. This inconsistency should be resolved.
- Page 36, last line, top of Page 37 The lack of documentation does not preclude the possibility that spills occurred, but were not written or reported. It is entirely possible for waste constituents to permeate concrete, or seep into soil through expansion joints and cracks. This fact is cause for soils investigations during RCRA closure of concrete storage pads, and should be addressed, here. The conclusions should be revised.
- Page 39, Paragraph 2 It should be clarified as to whether or not Dow took soil samples to confirm that all contaminated soil was removed.

- Page 43, Paragraph 2 It was disucssed in the inspection, but not noted here, that Dow representatives had told OEPA inspectors in the past, before the roof and walls were added to the storage pad, that rainwater collected in the sump was checked visually, then pumped onto the ground toward a ditch. Please note. It would be helpful, here, for the contractor to obtain dates of various phases of this installation from Dow, since this was a matter of dispute during the inspection.
- Page 49, Paragraph 3 It has been Dow's contention that <90 day accumulation units do not need to be listed on their permit. If USEPA does not agree with this approach, the Region should notify Dow. The contractors' legal determinations here do not appear appropriate.
- <u>Page 52, Paragraph 6</u> Terms such as 'small amounts' are not appropriate in a technical report such as this. Please provide concentration or percentage data to indicate what a 'small amount' of acrylonitrile is.
- <u>Page 54, last paragraph</u> It should be noted that Dow has characterized this waste stream as such, to avoid the impression of USEPA's concurrence.
- <u>Page 63, Paragraph 1</u> OEPA annual report data files should be checked to see if methylene chloride was ever reported as being generated.
- <u>Page 65, Paragraph 1</u> The 'significance' of releases should be qualified, if such a conclusion is appropriate.
- <u>Page 72. Paragraph 4 & 5</u> The concentrations, especially of VOC's, is unknown. Phrases such as 'small amounts' and 'dilute' are, therefore, inappropriate.
- Page 74, Paragraph 2 According to our district DWPC inspector, discharge from this unit has been a continual problem over the years.
- <u>Page 74, Paragraph 3</u> The integrity of the skimmer tank is unknown, leaving the possibility this tank is a LUST. This possibility should be addressed, for possible investigation.
- Page 90, Paragraph 4 The sands are characterized by DOW as non-RCRA wastes. The contractor should refrain from determinative statements on behalf of the agency.

Page 109 - Some pencilled-in notations were apparent, but not legible. Please provide a clean copy of this page.

<u>VSI Summary</u> - The summary does not include the appearance of <u>Michael Moschell</u>, district RCRA Inspector for OEPA.

		·		
		*		

Management Consultants

February 16, 1989

ATKEARNEY

Ms. Pat Vogtman
Regional Project Officer
U.S. Environmental Protection Agency
Region V
230 South Dearborn Street
Chicago, Illinois 60604

Reference: EPA Contract No. 68-01-7374; Work Assignment

No. R25-01-34; Dow Chemical Company, Hanging Rock, Ohio; EPA I.D. No. OHD039128913; Project

Plan

Dear Ms. Vogtman:

Enclosed please find the proposed project plan which you requested for the above-referenced facility. This project plan calls for the Kearney Team to conduct a RCRA Facility Assessment (RFA) as you have requested.

All applicable A. T. Kearney Conflict of Interest Avoidance procedures have been adhered to for the proposed firms and staffs.

Also enclosed is a project plan approval sheet which you should sign and return to James Levin at Kearney/Centaur Division, 225 Reinekers Lane, 3rd Floor, Alexandria, VA 22314.

Please feel free to call me or William Rohrer, the Work Assignment Manager (who can be reached at 612/227-6500), if you have any questions.

Sincerely,

Ann L. Anderson Technical Director

#### Enclosure

cc: A. Pearce, EPA OSW

C. Miron, EPA Contracts

Inderson

A. Boseman, EPA Region V

J. Levin

D. Bean

L. Axe

A. Williams

M. Ritter

W. Rohrer, DPRA

February 16, 1989 Revision 0

# Regional Project Plan Approval

I have reviewed the attached project plan and find it meets our criteria for technical accuracy. The projected cost and hour estimates are also acceptable.

APPROVAL:	
EPA Regional Project Officer	Date
CONCURRENCE:	
A. T. Kearney Program Director	Date

cc: EPA Headquarters Project Officer

February 16, 1989 Revision 0

### PROJECT PLAN

# DOW CHEMICAL COMPANY HANGING ROCK, OHIO

#### RCRA FACILITY ASSESSMENT

- 1 -

### WORK TO BE PERFORMED

The Kearney Team will conduct a RCRA Facility Assessment (RFA) of the Dow Chemical Company facility (EPA I.D. No. OHD039128913).

### PRIMARY INTENDED USE

The purpose of this project is to assist EPA Region V in:

- Identifying and gathering information on releases at the facility;
- (2) Evaluating solid waste management units (SWMUs) and other areas of concern for release potential to all media, and evaluating regulated units, subject to Subpart F requirements for release potential to media other than groundwater;
- (3) Making preliminary determinations regarding releases of concern and the need for further actions and interim measures at the facility; and
- (4) Screening from further investigations, those SWMUs and other areas of concern that do not present a release potential.

### PROJECT TASKS

The project will consist of the following tasks:

Task 01 - Prepare a project plan. This will include all preliminary contacts required for the preparation of the project plan.

- 2 -

Z 149

Task 02 - Conduct a Preliminary Review (PR) of the existing file material to identify the need for additional information, and to provide focus for activities to be conducted during the Visual Site Inspection (VSI) and (if necessary) the Sampling Visit (SV). This task also includes preparation of a summary of information needs and a proposed VSI agenda to be sent to the facility by EPA.

The file search for this facility was conducted at the southeast district office of Ohio Environmental Protection Agency under Work Assignment No. R25-01-36. At the request of the Region, no file search was conducted at the EPA Region V Offices.

Task 03 - Conduct the VSI. This task will include:

- (1) Verification of known SWMUs identified during the PR;
- (2) Identification of any new SWMUs and other areas of concern;
- (3) Reviewing site information with the facility representatives and collecting additional information to be used in determining what further actions are necessary (e.g., SV or RFI); and
- (4) Identifying possible future sampling locations.

All aspects of the VSI will be coordinated through appropriate EPA and state contacts.

Task 04 - Prepare a PR/VSI report including all information important to determining the presence or absence of past releases and the potential for continuing releases.

Task 98 - Perform quality control review of draft deliverables.

Task 99 - Provide management oversight for the project.

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- 3 -

# HEALTH AND SAFETY PLAN

In preparing for the site visit, the Kearney Team will complete a checklist for the site to identify the activities and potential hazards at the site. Information to complete the checklist will be obtained from the Regional Project Officer and/or other EPA staff who are knowledgeable about the site and from the facility contact.

After the checklist has been completed, a determination will be made regarding the need for a health and safety plan for the site visit based on the anticipated hazards at the site. In cases where a health and safety plan is required, the Kearney Team will develop a specific plan for the site and amend the project plan to include an additional task to provide for resources for plan development. In cases where no health and safety plan is required (i.e., minimal hazard potential), the Kearney Team will follow health and safety procedures as outlined in the Kearney Staff Protocol for site visits.

### QUALITY CONTROL PLAN

The Kearney Team Work Assignment Manager will conduct milestone checks on each task. In addition, draft project deliverables will be reviewed by a senior technical staff member of A.T. Kearney, Inc. to ensure technical quality and consistency with EPA regulations and policy.

### STAFFING AND MANAGEMENT

William Rohrer of DPRA, Inc. will serve as the Work Assignment Manager (WAM).

Individual staff responsibilities are shown in Attachment I. The proposed staffing and task assignments for the project are shown in Attachment II.

Hour allocations are shown for each task.

All applicable Conflict of Interest Avoidance (COI) procedures have been adhered to for the proposed firms and staffs.

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\_ 4 -

### COST ESTIMATE

The estimated cost for completing this project is included as Attachment IV.

# PERFORMANCE EVALUATION CRITERIA

The measures for evaluation of work assignment performance are described for each of the following performance criteria: user satisfaction; technical quality; editorial quality; conformity to schedule; conformity to budget; and communication. Measures for each of these criteria are discussed and agreed upon by the RPO and the WAM during the assignment planning process. To the extent possible, clear, quantitative measures should be established.

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# ATTACHMENT I

# STAFF RESPONSIBILITY CHART

STA	AFF	ROLE	AREAS OF RESPONSIBILITY			
A.	Anderson	Technical Director	Management and oversight			
W.	Rohrer	Work Assignment Manager	Day-to-day management and oversight; PR/VSI Report			
Α.	Anderson	Regional Liaison	Initiates work; monitors project planning and implementation; conducts project performance evaluation			
L.	Axe	Technical Staff	Final Technical Review			
L.	Stolte	Technical Staff	Team Leader, VSI, PR/VSI Report			
к.	French-Raschig	Technical Staff	VSI, PR/VSI Report			
Α.	Anderson	Quality Control	Critical Review			
Α.	Williams	Technical Assistant	Administrative support			

# ATTACHMENT II

STAFF						Т	ASK		
	1						<u>3</u> /	4	/
Name	<u>Firm</u>	Labor <u>Category</u>	<u>01</u>	<u>02</u>	<u>03</u>	<u>04</u>	98	<u>99</u>	TOTAL
Technical Director									
A. Anderson	ATK	P4	4	-	-	_	_	8	12
Work Assign- ment Manager									
W. Rohrer	DPRA	P4	2		-	_	-	12	14
Staffing			•						
A. Anderson L. Axe A. Williams Tech. Support L. Stolte K. French-Raschig Tech. Support	ATK ATK ATK ATK DPRA DPRA DPRA	P4 P2 T1 P2 P2	2 - 10 3 - -	- - - 16 16 2	- - - 12 12	80 100 18		2 - 10 3 - -	4 6 20 6 108 128 20
Quality Control									
A. Anderson	ATK	P4	_=				<u>16</u>		<u>16</u>
TOTALS			21	34	24	204	16	35	334

 $<sup>\</sup>underline{1}$ / ATK = A. T. Kearney, Inc. DPRA = DPRA, Inc.

<sup>2/</sup> Labor Category (e.g., P4, P3)

<sup>3/</sup> Task 98 - Quality Control

 $<sup>\</sup>underline{4}$ / Task 99 - Project Management

# ATTACHMENT III

# SCHEDULE

The project will be conducted according to the following schedule:

<u>Task</u>	Mile- stones	Project Tasks	Milestone Dates
01	01	Prepare project plan	02/10/89
02	02	Conduct preliminary review/prepare information needs letter	02/10/89
03	03	Conduct Visual Site Inspection	03/02/89
04	04	Submit PR/VSI report to WAM	03/16/89
04	05	Submit draft PR/VSI report to QC	03/17/89
04	06	Submit QC comments to WAM	03/22/89
04	07	Submit PR/VSI report to Kearney Technical Director	03/27/89
04	08	Submit PR/VSI report to EPA	03/28/89
99	09	WAM submits Performance Evaluation to Technical Director	TBS*
99	10	Project management	In accordance with above milestones

<sup>\*</sup> To be scheduled

February 16, 1989 Revision 0

# ATTACHMENT IV

# ESTIMATED COSTS

A. T. Kearney, Inc.	Hours	_Cost
Labor Other Direct Costs	64	\$ 2,652 <u>835</u>
Subtotal		\$ 3,487
DPRA, Inc.		•
Labor Other Direct Costs Travel	270	\$ 9,913 224 1,344
Subtotal		\$11,481
	SUBTOTAL	\$14,968
A. T. Kearney, Inc.		
Fee - 3% Base 4 3/4% Award		\$ 449 
Subtotal		\$ 1,160
TOTAL ESTIMATED COST	<u>334</u>	<u>\$16,128</u>

2537E



February 15, 1989

Mr. Myron Martin
Dow Chemical Company
Hanging Rock Plant
Gilruth Lane
Ironton, Ohio 45638

Dear Mr. Martin:

As we discussed on the telephone, enclosed is the Visual Site Inspection Agenda and Preliminary Information Needs List for the upcoming RCRA Facility Inspection for the Dow Chemical Company/Hanging Rock Plant in Ironton, Ohio. We plan to conduct the VSI on March 2, 1989, as was agreed to with you. We will arrive at the site at 8:00 A.M. and would appreciate your cooperation in touring the facility and providing any of the information given in the Information Needs List attached.

If you have any questions concerning this material, please contact me at 612/227-6500. Thank you for your cooperation.

Sincerely,

Lowell Miller Stolte

Project Engineer

Enc.

cc: Anita Boseman, EPA Region V

Bill Rohrer, DPRA

Mike Moschell, Ohio EPA

Ann Anderson, A.T.Kearney

Willer Ite

Ed Kitchen, Ohio EPA

File 5008.078

# RCRA FACILITY ASSESSMENT VISUAL SITE INSPECTION AGENDA

FACILITY: Dow Chemical Company/Hanging Rock Plant, Ironton, Ohio

EPA ID NO: OHD039128913

**FACILITY CONTACT:** Myron Martin

DATE OF INSPECTION: March 2, 1989

PERSONNEL: Lowell Miller Stolte, DPRA

Karlene French-Raschig, DPRA

### PURPOSE OF THE VISUAL SITE INSPECTION:

The Hazardous and Solid Waste Amendments of 1984 (IISWA) broaden the scope of EPA's authority under RCRA by requiring corrective action for releases of hazardous wastes and constituents at facilities that manage hazardous wastes. The first step in EPA's corrective action process is a RCRA Facility Assessment(RFA) to determine the potential for release of hazardous wastes or hazardous constituents from all solid waste management units (SWMUs). The RFA includes a desk-top review of available file information of the facility, and, if necessary, a sampling visit (SV). The preliminary review (PR) has been completed for this facility and a visual site inspection (VSI) has been determined to be necessary. The purpose of the VSI is to:

- 1. Confirm, by visual inspection, information collected during the PR.
- 2. Survey the site for additional SWMUs and other areas of concern, and identify potential sample points for possible future sampling activities.
- 3. Review the site information with facility representatives and collect additional information to address the information needs identified during the PR. Photographs are to be taken of all units and areas of concern.

Please note that the proposed agenda is based on information gathered during a desk-top review of

US EPA and Ohio EPA files. Only units identified in the review with known locations are included in the proposed agenda. Many additional units have been identified, but their specific location areas are unknown. It is also likely that various SWMUs or processes have not been identified in the file review.

These issues will be resolved during the VSI. A more efficient agenda may be arranged in order to assure that all SWMUs identified in the file review and during the VSI will be inspected.

# **INSPECTION ORGANIZATION**

A two-member team will perform the Visual Site Inspection tour. The team, in general, will inspect the layout of production facilities and waste management and disposal areas, such as container storage areas, surface impoundments, landfills, and land treatment units. The team will also identify pathways for release of wastes to soil, air, and surface water bodies. An interview with the facility staff will be performed to develop a better understanding of past waste disposal practices. The team will concentrate on developing a better understanding of the waste generation, treatment, storage, and disposal facilities. A review of the regional hydrogeology and site-specific data will be performed to make an assessment of depth to groundwater and its flow direction in the proximity of the Solid Waste Management Units. Pertinent geologic information consisting of well logs, USGS topographic maps, plat and zoning maps, and surrounding land use patterns will also be reviewed.

The overall rationale of this inspection plan is to enable the team to trace waste streams from process through treatment and disposal. A preliminary list of potential SWMUs has been developed after a review of available file materials. Further investigation during the VSI may reveal additional SWMUs, or that some units are not SWMUs. Some adjustments to the agenda will more than likely be necessary to accommodate facility staff geographical location of units and/or operational constraints.

Preliminary information needs have been included in an attachment for the Dow Hanging Rock facility in preparing for the site visit. These issues will be resolved in an introductory meeting during the VSI. Following the meeting an inspection of all units identified will be conducted.

# PROPOSED INSPECTION SCHEDULE

DAY 1 AM Arrive at facility

- o Introductory meeting
- Discuss information needs and preliminary findings
- o Revise agenda as needed

DAY 1 PM Inspect SWMUs

- o container storage area (present)
- o container storage area (past)
- o roadside drum staging area (1987)
- o process filters
- o condensation tank (by-product)
- o D001 fuel storage tank
- o hazardous waste tank (April 1988)
- o buildings 401, 406, & 408
- o process sewer system
- o water treatment plant
- o process water cooling tower(PE & PS)
- o pelletizing/melting/quenching area for damaged product
- o railroad pellet car cleaning system
- forklift washing area
- o ion exchange well water softener
- o boilers R-1 and R-3
- o waste pile (past site)
- o brine deep-wells

Closing discussions regarding the VSI

# PRELIMINARY ASSESSMENT NEEDS FOR RCRA FACILITY ASSESSMENT

# Dow Chemical Company/Hanging Rock Plant Ironton, Ohio

- 1. Obtain information on the hazardous waste operations occurring in Buildings 401,406, and 408 including process flow information.
- 2. Obtain information on the condensation tank being used to store byproduct, specifically if it is the same as the tank used to store D001 for fuel to the boilers.
- 3. Obtain information on the concrete tank used to biotreat byproduct streams prior to discharge to the sewer system.
- 4. Obtain information on the current status of the brine injection wells noted in the files. Were they capped? Were they ever used?
- 5. Determine how drainage and potential spills are managed at the facility. Provide information on any building sumps or other drainage structures designed to collect spillage at the site. Also, provide information on how run-off/run-on is managed at the facility, if appropriate.
- 6. Provide information on SWMUs identified in this VSI Agenda Letter and any other active or inactive SWMUs at the site. This information should include physical descriptions of the unit, dates of operation, wastes managed, release controls, and history of releases.
- 7. Provide information on any history of releases which have occurred during the life of the facility.
- 8. Provide information on the NPDES permitted outfall and the proposed total recycle system. Is this system in place and have you had to utilize the outfall?
- 9. Process filters are stated to be disposed with gloves, wood, etc. Provide information on how often the filters are replaced, where they are disposed, and the general process where

the filters are used.

- 10. Obtain information on the process cooling water system: contacting or non-contacting? How is the water ultimately disposed?
- 11. Obtain information on the pelletizing, melting, and quenching operations performed on the off-spec product stream to essentially recycle the monomer?



# DOW CHEMICAL U.S.A.

December 13, 1985

HANGING ROCK PLANT IRONTON, OHIO 45638 614 - 533-4000

REGEIVED

Thomas Creapeau State of Ohio EPA - DS & HWM 361 East Broad Street P. O. Box 1049 Columbus, Ohio 43216-1049

DEC 1 6 1985

SOLID WASTE BRANCH U.S. EPA, REGION V

Dear Sir:

Enclosed are three copies of the "Certification Regarding Potential Releases from Solid Waste Management Units" as required by Section 206 HSWA. Two copies are being forwarded to David Stingham, Chief - Solid Waste Branch, U.S. EPA, Region V. This document was requested with the Hanging Rock Plant Part B Permit Application.

Please call if any further explanation is required.

Mysow E. Martin

Myron E. Martin Admin. Services Coordinator

Phone: 614-533-4000

cc: (2) David Stingham, Chief Waste Branch, U.S. EPA, Region V.

(1) T. Wanamaker, Eastern Div. Environmental Manager

gq



# CERTIFIF ION REGARDING POTENTIAL RELEASE ROM SOLID WASTE MANAGEMENT UNITS

		•		
FACILITY NAME:	Dow Chemical Co.	U.S.A., Hanging	Rock Plant	
EPA I.D. NUMBER:	OHD 039128913			
LOCATION CITY:	Ironton		<del></del>	
STATE:	Ohio 45638			
closed) at you	of the following so r facility? NOTE - N IN YOUR PART B AP	DO NOT INCLUDE H	ent units (e IAZARDOUS WAS	xisting or TES UNITS
		YES	NO	
Storage Ta Container Injection Wastewater Transfer S Waste Recy Waste Trea Other  If there are provide a desc	r nk (Above Ground) nk (Underground) Storage Area Wells Treatment Units	of the items in es that were stor	ed <b>, tre</b> ated o	or disposed
would be consi- RCRA. Also in- disposed on an	dered as hazardous i clude any available d the dates of disp nd include capacity	wastes or hazardo data on quantiti osal. Please als dimensions, loc	us constituer es or volume o provide a c ation at faci	nts under of wastes description lity, provide
UNIT	RCRA HAZ WASTE	WASTE VOLUME	DISPOSAL DATE	LOCATION OF DISPOSAL
*Waste Pile	No	No data	Approx. 1965	Hamilton Township Landfill
*Container Stor. *Waste Water	Area *Yes	1,000 drums	1979-1980 In current	**Incineration-Dow- Midland-Cincinnat
Treatment Unit	No	10.4 gpm max.	operation	N/A

NOTE: Hazardous waste are those identified in 40 CFR 261. Hazardous constituents are those listed in Appendix VIII Of 40 CFR Part 261.

<sup>\*</sup> SEE THE ATTACHED SITE PLAN

<sup>\*\*</sup> SEE THE ATTACHED EXPLANATION SHEET

3. For the units noted in Number 1 above and also those mazardous waste units in your Part B application, please describe for each unit any data available on any prior or current releases of hazardous wastes or constituents to the environment that may have occurred in the part or Still be occurring.

Please provide the following information

- a. Date of release
- b. Type of waste released
- c. Quantity or volume of waste released
- d. Describe nature of release (i.e., spill, overflow, ruptured pipe or tank, etc.)

There are no known current or prior releases of hazardous wastes or constituents from the waste pile or waste water treatment unit described in Number 1 or the present hazardous waste storage area described in the Part B Permit Application. Small quantities of styrene, ethyl benzene and partial polymer were spilled in the container storage area.

4. In regard to the prior releases described in Number 3 above, please provide (for each unit) any analytical data that may be available which would describe the nature and extent of environmental contamination that exists as a result of such releases. Please focus on concentrations of hazardous wastes or constituents present in contaminated soil or groundwater.

The container storage area shown in the Hanging Rock Plant Part A Permit

Application was cleaned up in 1980. Any contaminated soil was removed and

incinerated at the Midland location of Dow Chemical Company.

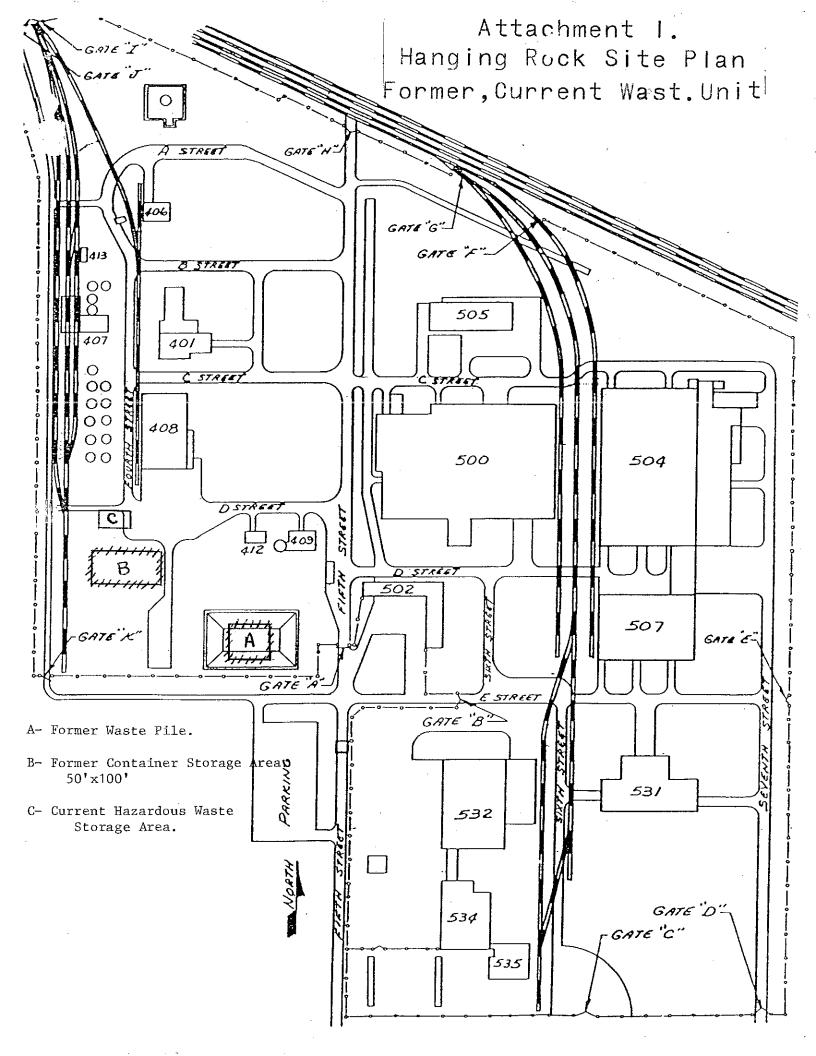
I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the submittal is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations. (42 U.S.C. 6902 et seq. and 40 CFR 270.11(d))

Myron E. Martin - Administrative Services Coordinator
Typed Name and Title

Myrow E. Mortin

December 13, 1985

Date



### ATTACHMENT 2

### **EXPLANATION SHEET**

### ITEM 2:

# WASTE PILE

The waste pile was in operation from 1957 to 1965 in the present location of the site fire water pond. The materials were disposed of in 1965 at the Hamilton Township Landfill. Only non-hazardous solid waste (wood pallets, waste paper, scrap foams, etc.) were present in the waste pile.

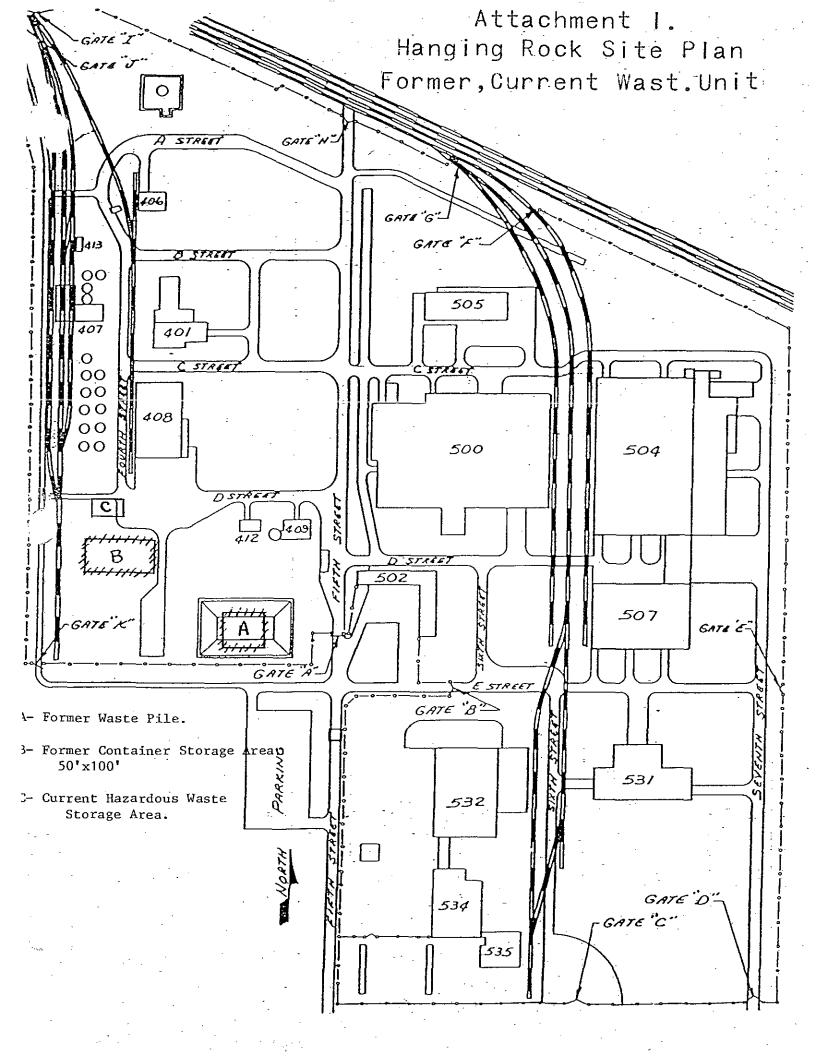
# CONTAINER STORAGE AREA

The container storage area was an accumulation of 1,000 drums of D001 type hazardous waste containing styrene, ethyl benzene and partial polymer. These drums were disposed of by incineration at the Dow Chemical Company, Midland location. One truck load of liquid waste (pumped from the drums) was disposed of at the city of Cincinnati, Metropolitan Sewer District incinerator.

# ITEM 3:

### CONTAINER STORAGE AREA

Small quantities of hazardous waste (D001 type) were released during the disposal of the drums that had accumulated in the container storage area. The materials released were styrene, ethyl benzene and partially polymerized polystyrene. Approximately 50 gallons of this material were released. This material was primarily derived from spills associated with transfer of the waste during the clean-up procedure in 1980.



### ATTACHMENT 2

### **EXPLANATION SHEET**

### ITEM 2:

### WASTE PILE

The waste pile was in operation from 1957 to 1965 in the present location of the site fire water pond. The materials were disposed of in 1965 at the Hamilton Township Landfill. Only non-hazardous solid waste (wood pallets, waste paper, scrap foams, etc.) were present in the waste pile.

### CONTAINER STORAGE AREA

The container storage area was an accumulation of 1,000 drums of D001 type hazardous waste containing styrene, ethyl benzene and partial polymer. These drums were disposed of by incineration at the Dow Chemical Company, Midland location. One truck load of liquid waste (pumped from the drums) was disposed of at the city of Cincinnati, Metropolitan Sewer District incinerator.

### ITEM 3:

# CONTAINER STORAGE AREA

Small quantities of hazardous waste (D001 type) were released during the disposal of the drums that had accumulated in the container storage area. The materials released were styrene, ethyl benzene and partially polymerized polystyrene. Approximately 50 gallons of this material were released. This material was primarily derived from spills associated with transfer of the waste during the clean-up procedure in 1980.



# UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 5 77 WEST JACKSON BOULEVARD CHICAGO, IL 60604-3590

OPTIONAL FORM 99 (7-90)

MAR 2 2 1996

REPLY TO THE ATTENTION OF:

DRE-8J

# CERTIFIED MAIL RETURN RECEIPT REQUESTED

Mr. Terry S. Cox Environmental Manager Continental Operations The Dow Chemical Company

FAX TRANSMIT	ΓAL	# of pages ▶
Terry Cox	From M.	Ke Cunningham
Dept./Agency Range	Phone #	2) 886-4464
Fax#517-638-2456	Fax #	
NSN 7540-01-317-7368 5099-101	GENER	AL SERVICES ADMINISTRATION

Dear Mr. Cox:

The United States Environmental Protection Agency hereby requests information on the Supplemental Environmental Project (SEP) proposed by the Dow Chemical Company, Hanging Rock Plant regarding the sampling and remediation of the "fire water pond" located at the Plant.

The SEP information should include a thorough description of the project. This should include:

- information on the historical use of the pond area;
- description of the wastewater treatment system;
- contaminants which may have impacted the pond area;
- any data and/or analyses related to the pond area;
- contamination levels which would trigger remediation efforts;
- type(s) of remediation planned for soil and groundwater;
- the timeframes for completion of each component of the project;
- breakdown of the costs for each component of the project.

If you have any questions, please call me at (312) 886-4464.

Michael Cunningham

Environmental Scientist

IL/IN Enforcement and Compliance Assurance Section

cc: Mr. Paul Bork, Legal Department, The Dow Chemical Company